

Washer-Extractor

Cabinet Hardmount

Refer to Page 3 for Model Numbers

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

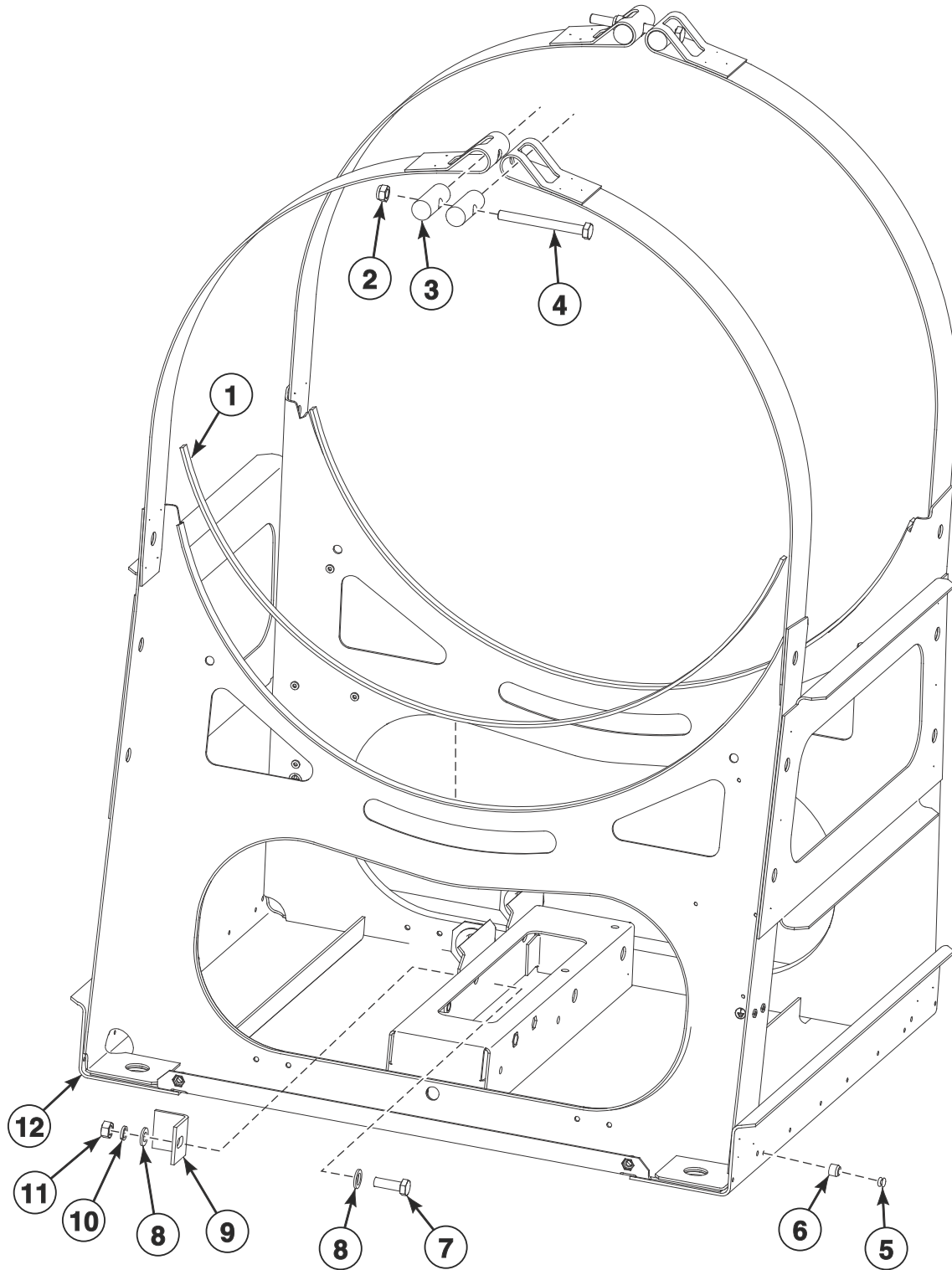
When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s).

Model Identification

Information in this manual is applicable to these washer-extractor models:

A80_ARIES	IAG240J	PAN020T
A105_ARIES	IAG240R	PAN020X
A135_ARIES	IAG280J	PAN025T
A180_ARIES	IAG280R	PAN025X
AR80M_X_CONTROL	IAU080J	PAN030T
AR80M_X_CONTROL_PLUS	IAU080R	PAN030X
AR80N_X_CONTROL	IAU105J	PAN040T
AR80N_X_CONTROL_PLUS	IAU105R	PAN040X
AR105M_X_CONTROL	IAU135J	PAN055T
AR105M_X_CONTROL_PLUS	IAU135R	PAN055X
AR105N_X_CONTROL	IAU180J	PAN070T
AR105N_X_CONTROL_PLUS	IAU180R	PAN070X
AR135M_X_CONTROL	IAU240J	RX80M_X_CONTROL
AR135M_X_CONTROL_PLUS	IAU240R	RX80M_X_CONTROL_PLUS
AR135N_X_CONTROL	IAU280J	RX80N_X_CONTROL
AR135N_X_CONTROL_PLUS	IAU280R	RX80N_X_CONTROL_PLUS
AR180M_X_CONTROL	IAW080J	RX105M_X_CONTROL
AR180M_X_CONTROL_PLUS	IAW080R	RX105M_X_CONTROL_PLUS
AR180N_X_CONTROL	IAW105J	RX105N_X_CONTROL
AR180N_X_CONTROL_PLUS	IAW105R	RX105N_X_CONTROL_PLUS
AR240M_X_CONTROL	IAW135J	RX135M_X_CONTROL
AR240M_X_CONTROL_PLUS	IAW135R	RX135M_X_CONTROL_PLUS
AR240N_X_CONTROL	IAW180J	RX135N_X_CONTROL
AR240N_X_CONTROL_PLUS	IAW180R	RX135N_X_CONTROL_PLUS
AR280M_X_CONTROL	IAW240J	RX180M_X_CONTROL
AR280M_X_CONTROL_PLUS	IAW240R	RX180M_X_CONTROL_PLUS
AR280N_X_CONTROL	LW9_X_CONTROL	RX180N_X_CONTROL
AR280N_X_CONTROL_PLUS	LW12_X_CONTROL	RX180N_X_CONTROL_PLUS
IA80_ARIES	LW15_X_CONTROL	RX240M_X_CONTROL
IA80_ARIES-ELITE	LW20_X_CONTROL	RX240M_X_CONTROL_PLUS
IA105_ARIES	LW27_X_CONTROL	RX240N_X_CONTROL
IA105_ARIES-ELITE	NX80_X_CONTROL	RX240N_X_CONTROL_PLUS
IA135_ARIES	NX105_X_CONTROL	RX280M_X_CONTROL
IA135_ARIES-ELITE	NX135_X_CONTROL	RX280M_X_CONTROL_PLUS
IA180_ARIES	NX180_X_CONTROL	RX280N_X_CONTROL
IA180_ARIES-ELITE	NX240_X_CONTROL	RX280N_X_CONTROL_PLUS
IA240_ARIES	NX280_X_CONTROL	SAU080D
IA240_ARIES-ELITE	PA20_X_CONTROL	SAU105D
IA280_ARIES	PA20_X_CONTROL_PLUS	WMA73E_ARIES
IA280_ARIES-ELITE	PA25_X_CONTROL	WMA83E_ARIES
IAB180J	PA25_X_CONTROL_PLUS	WMA103E_ARIES
IAB180R	PA30_X_CONTROL	WMA123E_ARIES
IAG080J	PA30_X_CONTROL_PLUS	WMA153E_ARIES
IAG080R	PA40_X_CONTROL	WMA203E_ARIES
IAG105J	PA40_X_CONTROL_PLUS	WMA253E_ARIES
IAG105R	PA55_X_CONTROL	WMA303E_ARIES
IAG135J	PA55_X_CONTROL_PLUS	
IAG135R	PA70_X_CONTROL	
IAG180J	PA70_X_CONTROL_PLUS	
IAG180R		

Frame

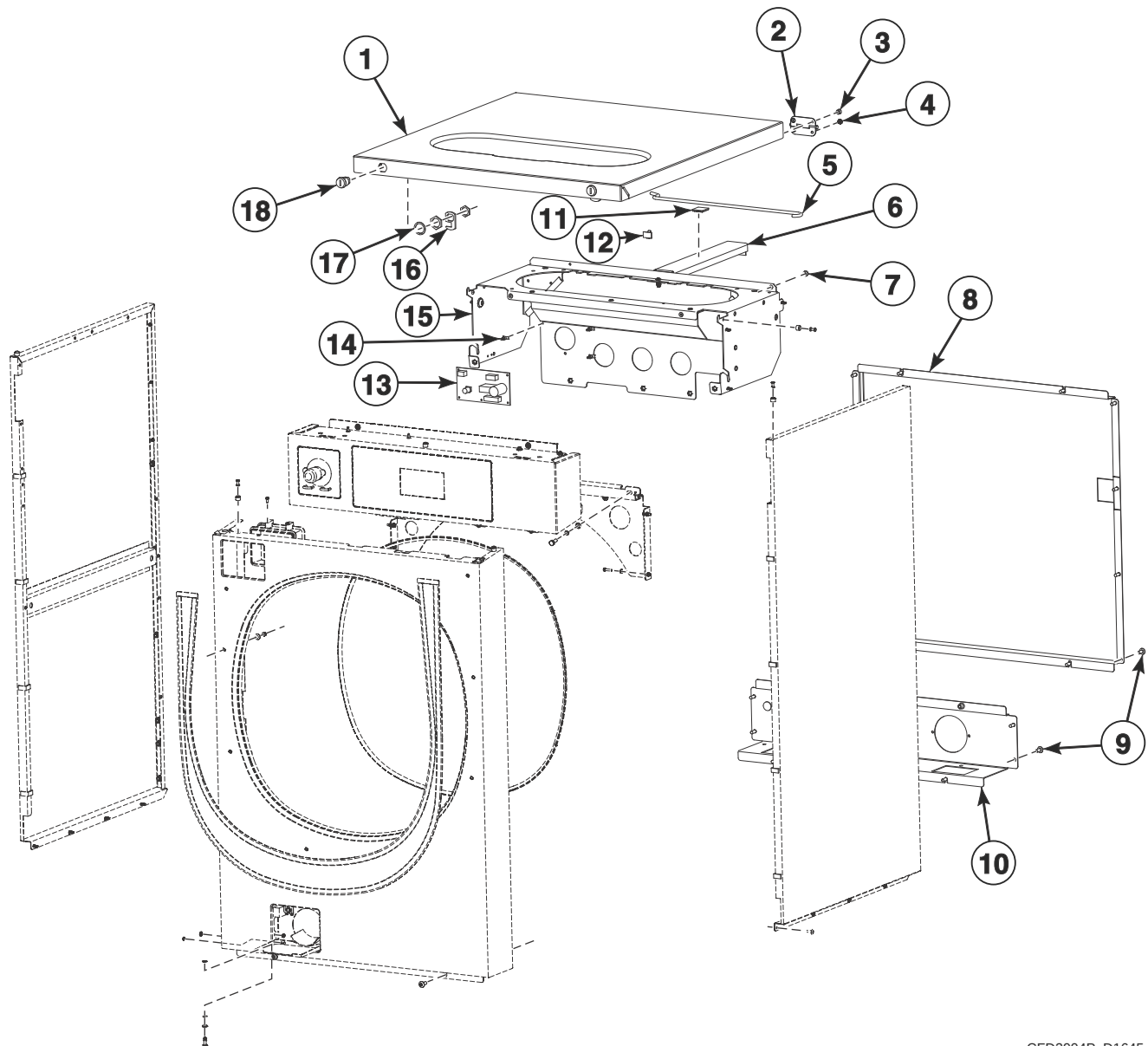


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Frame

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP517232	Seal	Self-adhesive foam
2	SP310985000008	Nut	M8
3	SP533738	Cover Strip Pin	
4	SP309933000880	Bolt	9, 12, 15, PA20, PAN20, 25, 30, 73, 80, 83, 103, 105, 123, 135 and 153 models; M8x80
	SP527093	Bolt	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models; M8x100
5	SP547779	Rivet	4x16.7 with a crank
6	SP520408	Pin Insertion	
7	SP309933000825	Bolt	9, PA20, PAN20, 73, 80 and 83 models; M8x25
8	SP311125000008	Washer	9, PA20, PAN20, 73, 80 and 83 models; 8.4
9	SP515254	Motor Stop	9, PA20, PAN20, 73, 80 and 83 models
10	SP311127000008	Washer	9, PA20, PAN20, 73, 80 and 83 models; 8
11	SP310934000008	Nut	9, PA20, PAN20, 73, 80 and 83 models; M8
12	SP533900	Frame	9, PA20, PAN20, 73, 80 and 83 models
	SP533910	Frame	12, 25, 103, 105 and 123 models
	SP533920	Frame	15, 30, 135 and 153 models
	SP533960	Frame	LW20, 40, 180 and 203 models; Normal spin
	SP533970	Frame	55, 240 and 253 models; Normal spin
	SP533980	Frame	27, 70, 280 and 303 models; Normal spin
	SP555520	Frame	LW20, 40, 180 and 203 models; Medium spin
	SP550477	Frame	55, 240 and 253 models; Medium spin
	SP555525	Frame	27, 70, 280 and 303 models; Medium spin

Cabinet - A, IA and WMA Models (Drawing 1 of 3)

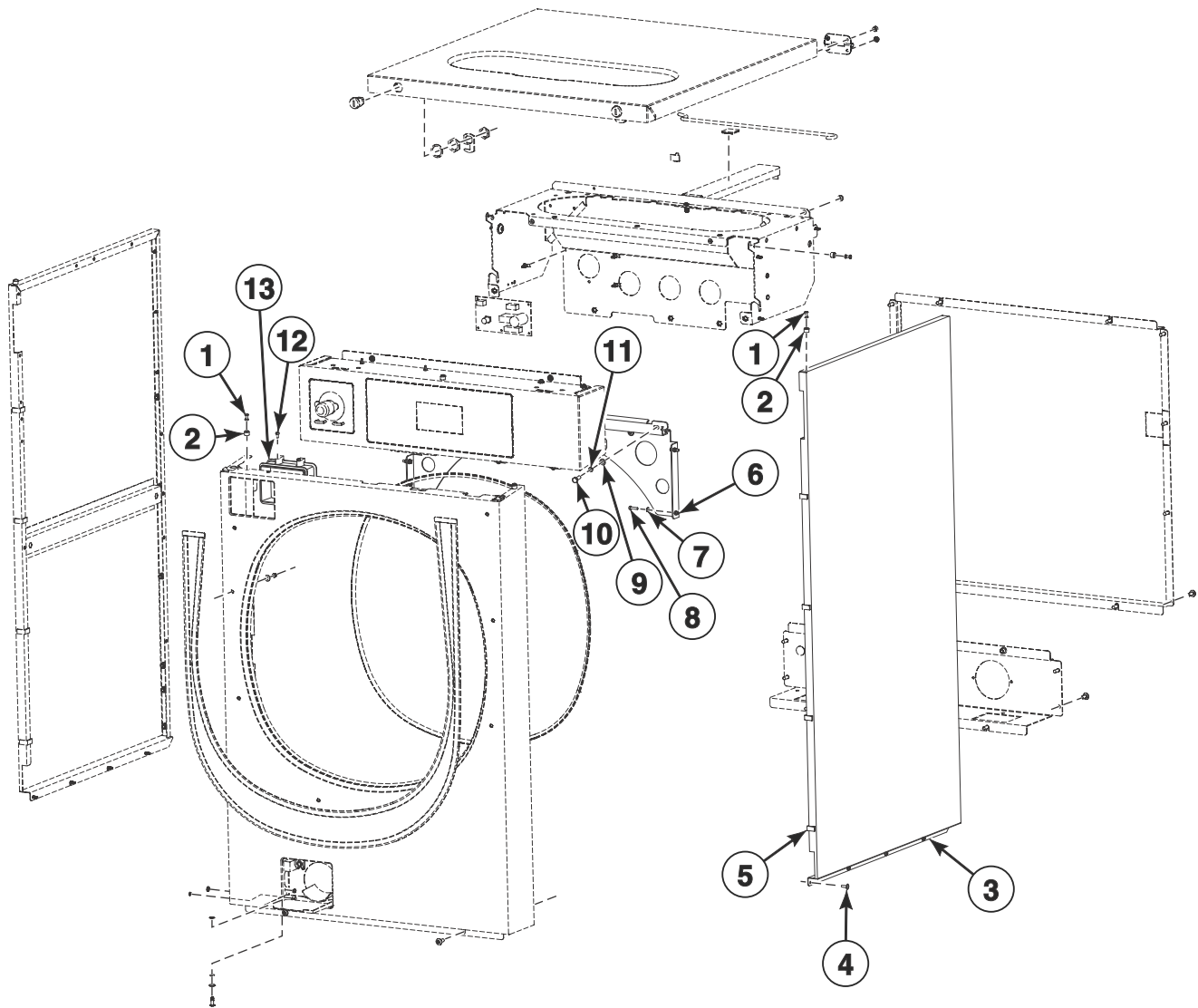


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Cabinet - A, IA and WMA Models (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP558817	Top Cover	73, 80 and 83 models
	SP558835	Top Cover	103, 105 and 123 models
	SP557070	Top Cover	135 and 153 models
	SP558866	Top Cover	180 and 203 models
	SP557077	Top Cover	240 and 253 models
	SP557084	Top Cover	280 and 303 models
2	SP516832	Hinge	
3	SP313250048103	Rivet	4.8x10.3 with a crank
4	SP529206	Screw	M4x11
5	SP550133	Upper Lid Prop	73, 80, 83, 103, 105 and 123 models
	SP533341	Upper Lid Prop	All other models
6	SP547739	Top Cover Reinforcement	73, 80, 83, 103, 105 and 123 models
	SP550365	Top Cover Reinforcement	135 and 153 models
	SP550249	Top Cover Reinforcement	180 and 203 models
	SP550267	Top Cover Reinforcement	240 and 253 models
	SP557132	Top Cover Reinforcement	280 and 303 models
7	SP273121005052	Cable Passage	5.5x2
8	SP550049	Rear Cover	73, 80 and 83 models
	SP550185	Rear Cover	103, 105, 123, 135 and 153 models
	SP550247	Rear Cover	180, 203, 240, 253, 280 and 303 models
	SP555544	Rear Cover	180, 203, 240, 253, 280 and 303 models
9	SP555658	Bolt	M6x16
10	SP550042	Lower Rear Cover	73, 80 and 83 models
	SP550179	Lower Rear Cover	103, 105 and 123 models
	SP550206	Lower Rear Cover	135 and 153 models
	SP550241	Lower Rear Cover	180, 203, 240, 253, 280 and 303 models
11	SP550115	Fastener	Velcro (hook and loop)
12	SPPRI551016250	Hook	Stick-on
13	SP553406	Automatic Door Opening Module	
	SP552455	Automatic Door Opening Module Wiring	
14	SPPRI326002004	Holder	
15	SP558815	Panel Holder	73, 80 and 83 models
	SP558833	Panel Holder	103, 105, 123, 135 and 153 models
	SP558864	Panel Holder	180, 203, 240, 253, 280 and 303 models
	SP557087	Panel Holder	180, 203, 240, 253, 280 and 303 models; With 175 G-factor
16	SPPRI610002007	Small Hook Lock	
17	SPPRI522000012	Washer	21x27x1
18	SP547527	Lock	

Cabinet - A, IA and WMA Models (Drawing 2 of 3)

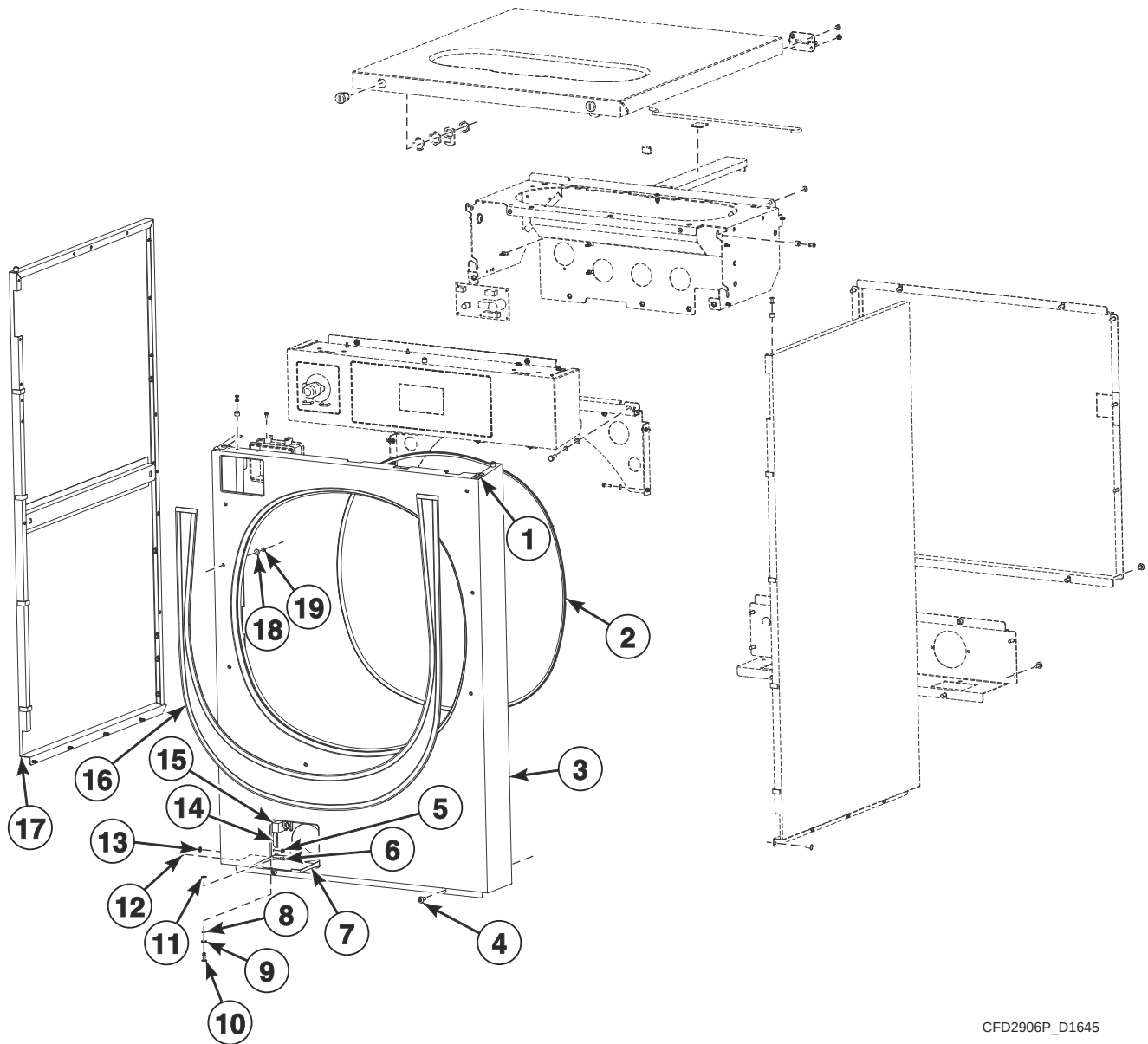


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Cabinet - A, IA and WMA Models (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP547779	Rivet	4x16.7 with a crank
2	SP520408	Pin Insertion	
3	SP557093	Side Panel	73, 80 and 83 models; Right; Black
	SP557091	Side Panel	73, 80 and 83 models; Right; Stainless steel
	SP557097	Side Panel	103, 105 and 123 models; Right; Black
	SP557095	Side Panel	103, 105 and 123 models; Right; Stainless steel
	SP557101	Side Panel	135 and 153 models; Right; Black
	SP557099	Side Panel	135 and 153 models; Right; Stainless steel
	SP557105	Side Panel	180 and 203 models; Right; Black
	SP557103	Side Panel	180 and 203 models; Right; Stainless steel
	SP557115	Side Panel	240 and 253 models; Right; Black
	SP557107	Side Panel	240 and 253 models; Right; Stainless steel
	SP557117	Side Panel	280 and 303 models; Right; Black
	SP557111	Side Panel	280 and 303 models; Right; Stainless steel
4	SP529206	Screw	73, 80, 83, 103, 105, 123, 135 and 153 models; 4x11
	SP555658	Bolt	All other models; M6x16
5	SP517232	Seal	Self-adhesive foam
6	SP550497	Cabinet Reinforcement	73, 80 and 83 models
	SP550498	Cabinet Reinforcement	103, 105, 123, 135 and 153 models
	SP550499	Cabinet Reinforcement	180, 203, 240, 253, 280 and 303 models
7	SP311679800004	Washer	M4
8	SP309084000416	Bolt	M4x16
9	SP311125000006	Washer	6.4
10	SP309933000616	Bolt	M6x16
11	SP311127000006	Washer	6
12	SP309084000408	Bolt	M4x8
13	SP533103	Coin Vault Plate	

Cabinet - A, IA and WMA Models (Drawing 3 of 3)

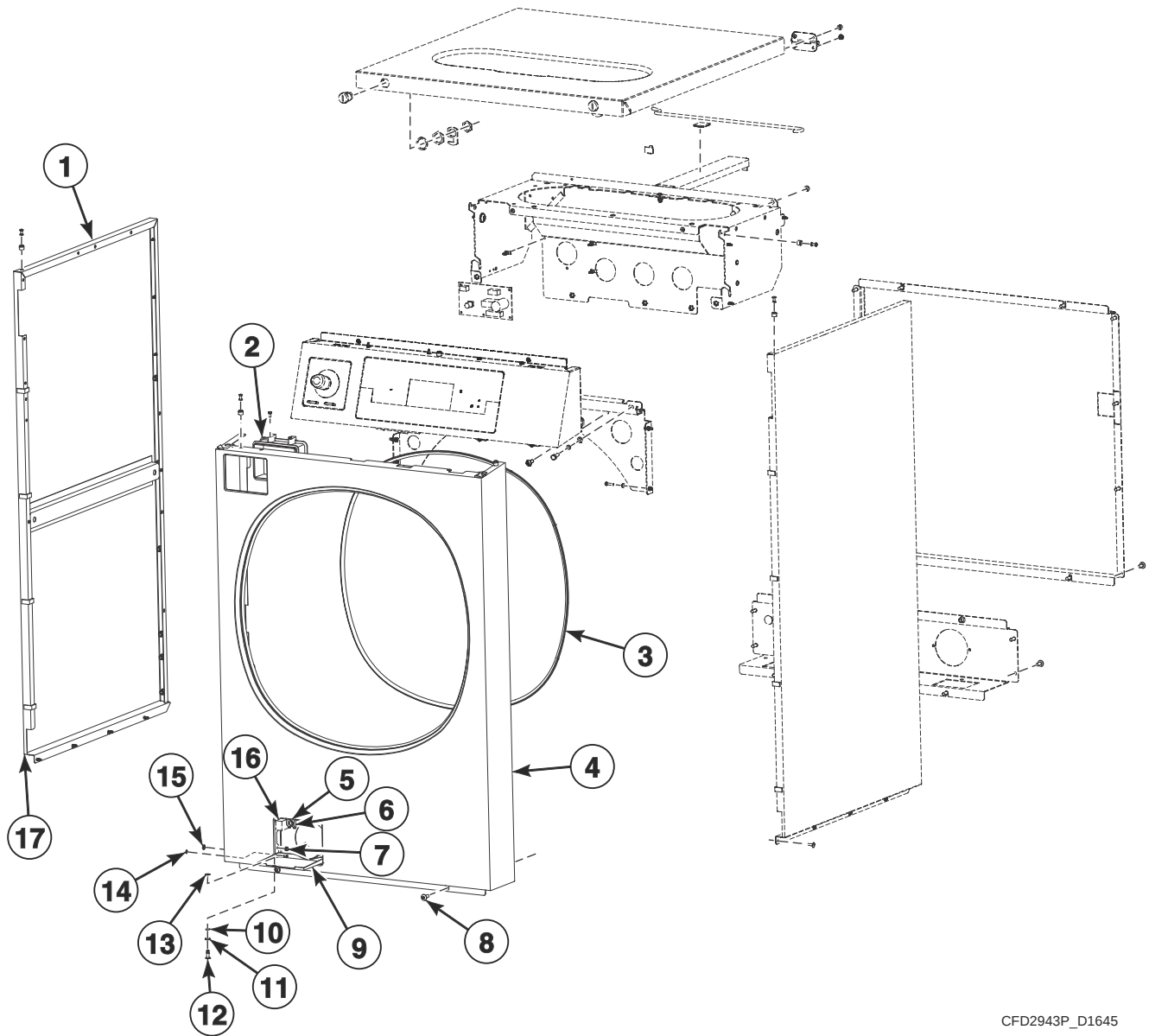


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Cabinet - A, IA and WMA Models (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP555405	End Stop	
2	SPPRI505000058	Profiled Sealing	
3	SP557060	Front Panel	73, 80 and 83 models; OPL
	SP557061	Front Panel	73, 80 and 83 models; Vended
	SP557044	Front Panel	73, 80 and 83 models; OPL with drain pump
	SP557043	Front Panel	73, 80 and 83 models; Vended with drain pump
	SP557064	Front Panel	103, 105, 123, 135 and 153 models; OPL
	SP557065	Front Panel	103, 105, 123, 135 and 153 models; Vended
	SP557051	Front Panel	180, 203, 240, 253, 280 and 303 models; OPL
	SP557066	Front Panel	180, 203, 240, 253, 280 and 303 models; Vended
4	SP555658	Bolt	M6x16
5	SP313250004063	Rivet	73, 80 and 83 models; 4x6.3 with a crank
6	SP521706	Rivet	73, 80 and 83 models; 3x8 with Half Ball Head
7	SP521511	Drain Pump Cover	73, 80 and 83 models
8	SP527086	Spring	73, 80 and 83 models
9	SP527087	Washer	73, 80 and 83 models
10	SP527084	Bolt	73, 80 and 83 models
11	SP527085	Ring	73, 80 and 83 models; Securing
12	SP527021	Washer	73, 80 and 83 models; M3
13	SPPRI247000013	Washer	73, 80 and 83 models; 3
14	SP527088	Profile	73, 80 and 83 models; 15x30; Foam
15	SP527083	Latch	73, 80 and 83 models
16	SP556987	U Shape	73, 80 and 83 models; OPL
	SP556988	U Shape	73, 80 and 83 models; Vended
	SP556979	U Shape	103, 105, 123, 135 and 153 models; OPL
	SP556980	U Shape	103, 105, 123, 135 and 153 models; Vended
	SP556995	U Shape	180, 203, 240, 253, 280 and 303 models; OPL
	SP556996	U Shape	180, 203, 240, 253, 280 and 303 models; Vended
17	SP557092	Side Panel	73, 80 and 83 models; Left; Black
	SP557090	Side Panel	73, 80 and 83 models; Left; Stainless steel
	SP557096	Side Panel	103, 105 and 123 models; Left; Black
	SP557094	Side Panel	103, 105 and 123 models; Left; Stainless steel
	SP557100	Side Panel	135 and 153 models; Left; Black
	SP557098	Side Panel	135 and 153 models; Left; Stainless steel
	SP557104	Side Panel	180 and 203 models; Left; Black
	SP557102	Side Panel	180 and 203 models; Left; Stainless steel
	SP557114	Side Panel	240 and 253 models; Left; Black
	SP557106	Side Panel	240 and 253 models; Left; Stainless steel
	SP557116	Side Panel	280 and 303 models; Left; Black
	SP557110	Side Panel	280 and 303 models; Left; Stainless steel
18	SP311902100004	Washer	4
19	SP514193	Nut	M4

Cabinet - AR (Non-Branded) and SA Models (Drawing 1 of 3)

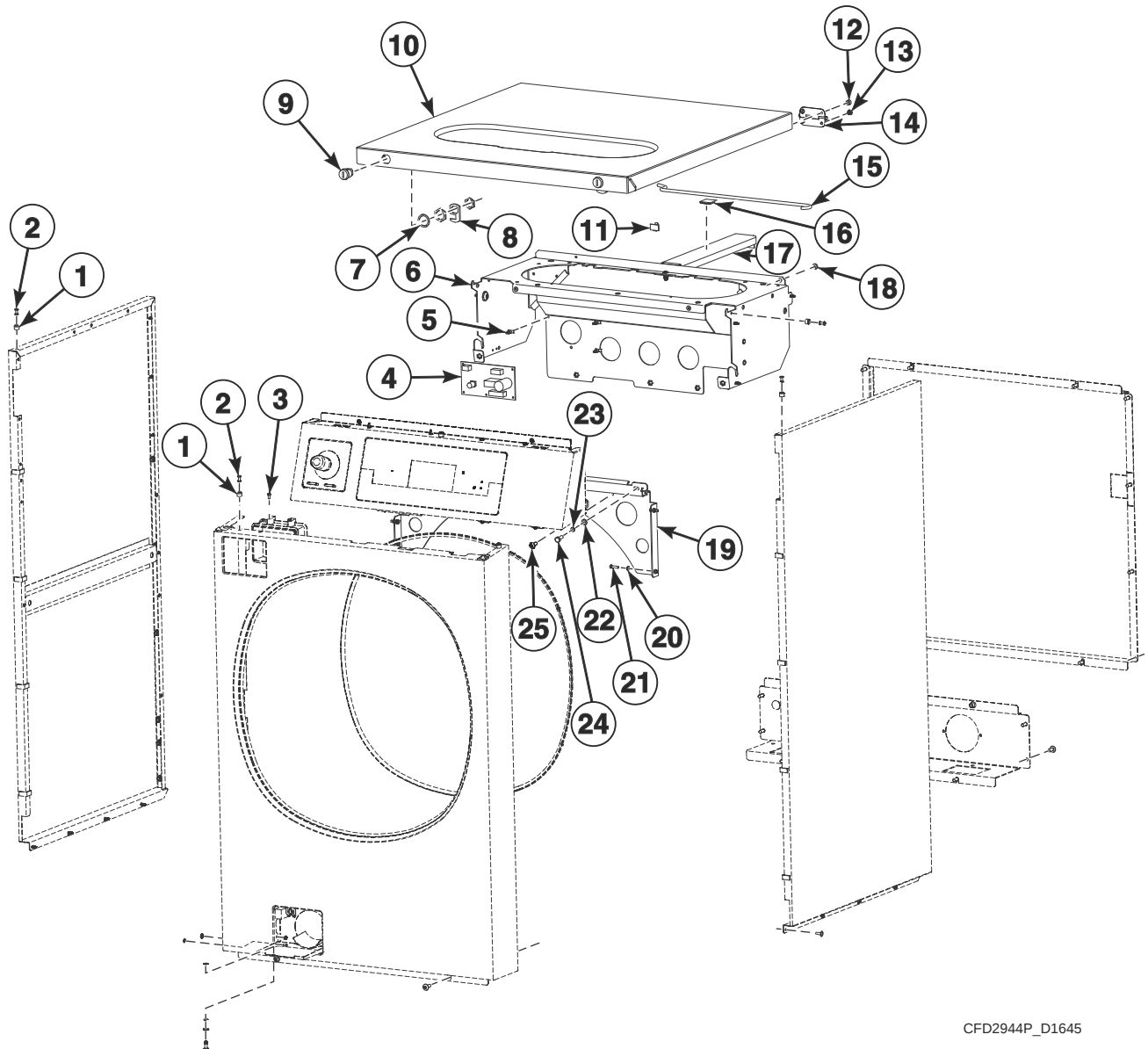


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Cabinet - AR (Non-Branded) and SA Models (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP557090	Side Panel	80 models; Left; Stainless steel
	SP558802	Side Panel	80 models; Left; Painted
	SP557094	Side Panel	105 models; Left; Stainless steel
	SP558822	Side Panel	105 models; Left; Painted
	SP557098	Side Panel	135 models; Left; Stainless steel
	SP558840	Side Panel	135 models; Left; Painted
	SP557102	Side Panel	180 models; Left; Stainless steel
	SP558853	Side Panel	180 models; Left; Painted
	SP557106	Side Panel	240 models; Left; Stainless steel
	SP557073	Side Panel	240 models; Left; Painted
	SP557110	Side Panel	280 models; Left; Stainless steel
	SP557082	Side Panel	280 models; Left; Painted
2	SP533103	Coin Vault Plate	
3	SPPRI505000058	Profiled Sealing	
4	SP550131	Front Panel	80 models; Stainless steel
	SP550127	Front Panel	80 models; Painted
	SP550129	Front Panel	80 models; Vended; Stainless steel
	SP550040	Front Panel	80 models; Vended; Painted
	SP554249	Front Panel	80 models; OPL with drain pump; Stainless steel
	SP554253	Front Panel	80 models; OPL with drain pump; Painted
	SP554247	Front Panel	80 models; Vended with drain pump; Stainless steel
	SP554251	Front Panel	80 models; Vended with drain pump; Painted
	SP550165	Front Panel	105 and 135 models; OPL; Stainless steel
	SP550161	Front Panel	105 and 135 models; OPL; Painted
	SP550167	Front Panel	105 and 135 models; Vended; Stainless steel
	SP550163	Front Panel	105 and 135 models; Vended; Painted
	SP550227	Front Panel	180, 240 and 280 models; OPL; Stainless steel
	SP550223	Front Panel	180, 240 and 280 models; OPL; Painted
	SP550229	Front Panel	180, 240 and 280 models; Vended; Stainless steel
	SP550225	Front Panel	180, 240 and 280 models; Vended; Painted
5	SP527088	Profile	15x30; Foam
6	SP527083	Latch	
7	SP313250004063	Rivet	4x6.3 with a crank
8	SP555658	Bolt	M6x16
9	SP521511	Drain Pump Cover	
10	SP527086	Spring	
11	SP527087	Washer	
12	SP527084	Bolt	
13	SP527085	Ring	Securing
14	SP521706	Rivet	3x8 with half ball head
	SP527021	Washer	M3
15	SPPRI247000013	Washer	3
16	SP521553	Drain Cover	
17	SP517232	Seal	Self-adhesive foam

Cabinet - AR (Non-Branded) and SA Models (Drawing 2 of 3)

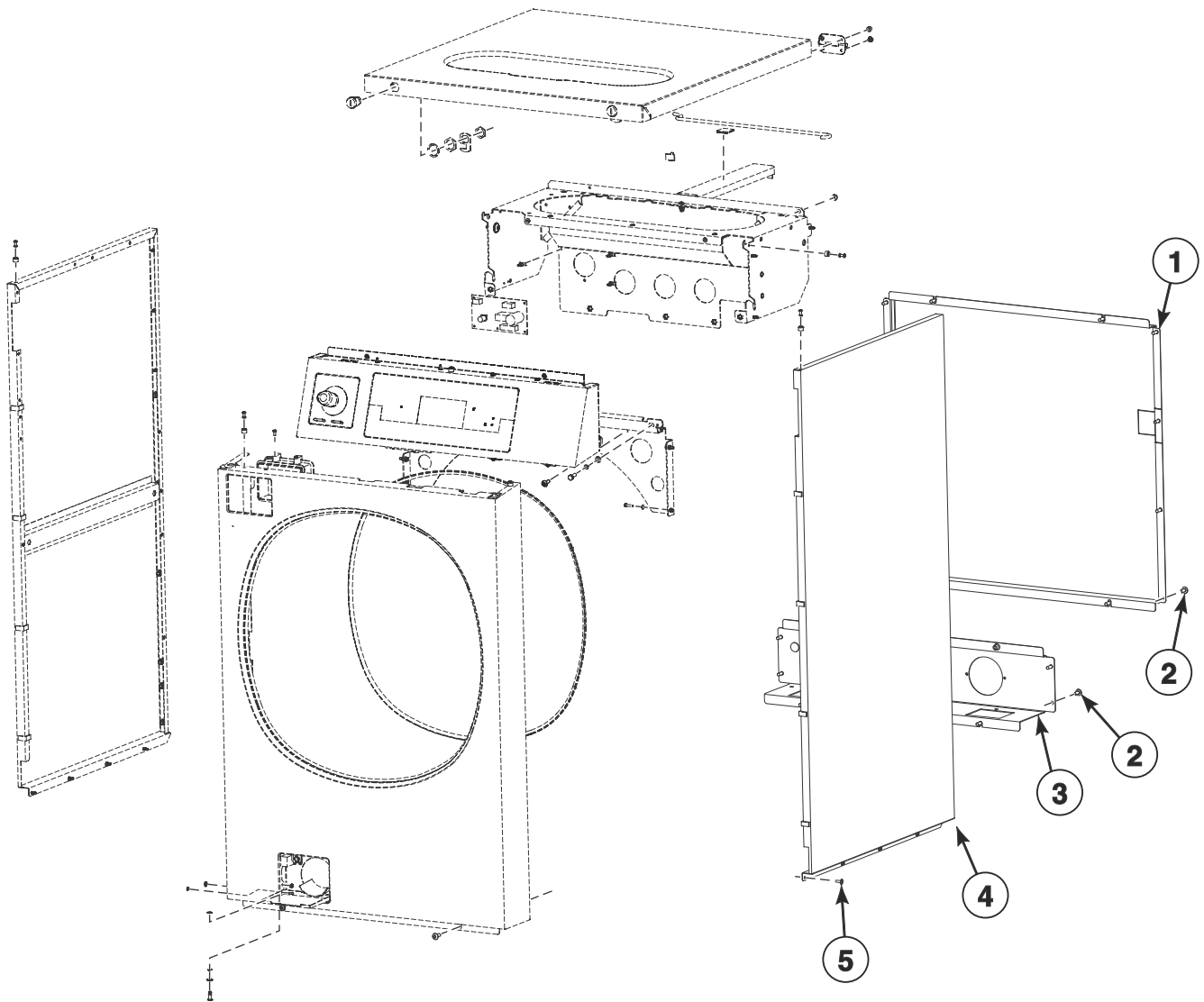


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Cabinet - AR (Non-Branded) and SA Models (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP520408	Pin Insertion	
2	SP547779	Rivet	4x16.7 with a crank
3	SP309084000408	Bolt	M4x8
4	SP553406	Automatic Door Opening Module	
5	SPPRI326002004	Holder	
6	SP560452	Panel Holder	80 models
	SP560460	Panel Holder	105 models
	SP560471	Panel Holder	180 models
	SP560479	Panel Holder	180 models; With G-factor
7	SPPRI522000012	Washer	21x27x1
8	SPPRI610002007	Small Hook Lock	
9	SP547527	Lock	
10	SP560444	Top Cover	80 models
	SP560454	Top Cover	105 models
	SP560462	Top Cover	135 models
	SP560465	Top Cover	180 models
	SP560473	Top Cover	240 models
	SP560476	Top Cover	280 models
11	SPPRI551016250	Hook	Stick-on
12	SP313250048103	Rivet	4.8x10.3 with a crank
13	SP529206	Screw	4x11
14	SP516832	Hinge	
15	SP533341	Upper Lid Prop	
16	SP550115	Fastener	Velcro (hook and loop)
17	SP547739	Top Cover Reinforcement	80 and 105 models
	SP550365	Top Cover Reinforcement	135 models
	SP550249	Top Cover Reinforcement	180 models
	SP550267	Top Cover Reinforcement	240 models
	SP557132	Top Cover Reinforcement	280 models
18	SP273121005052	Cable Passage	5x2
19	SP550497	Cabinet Reinforcement	80 models
	SP550498	Cabinet Reinforcement	105 and 135 models
	SP550499	Cabinet Reinforcement	180, 240 and 280 models
20	SP311679800004	Washer	M4
21	SP309084000416	Bolt	M4x16
22	SP311125000006	Washer	6.4
23	SP311127000006	Washer	6
24	SP309933000616	Bolt	M6x16
25	SP555658	Bolt	M6x16

Cabinet - AR (Non-Branded) and SA Models (Drawing 3 of 3)

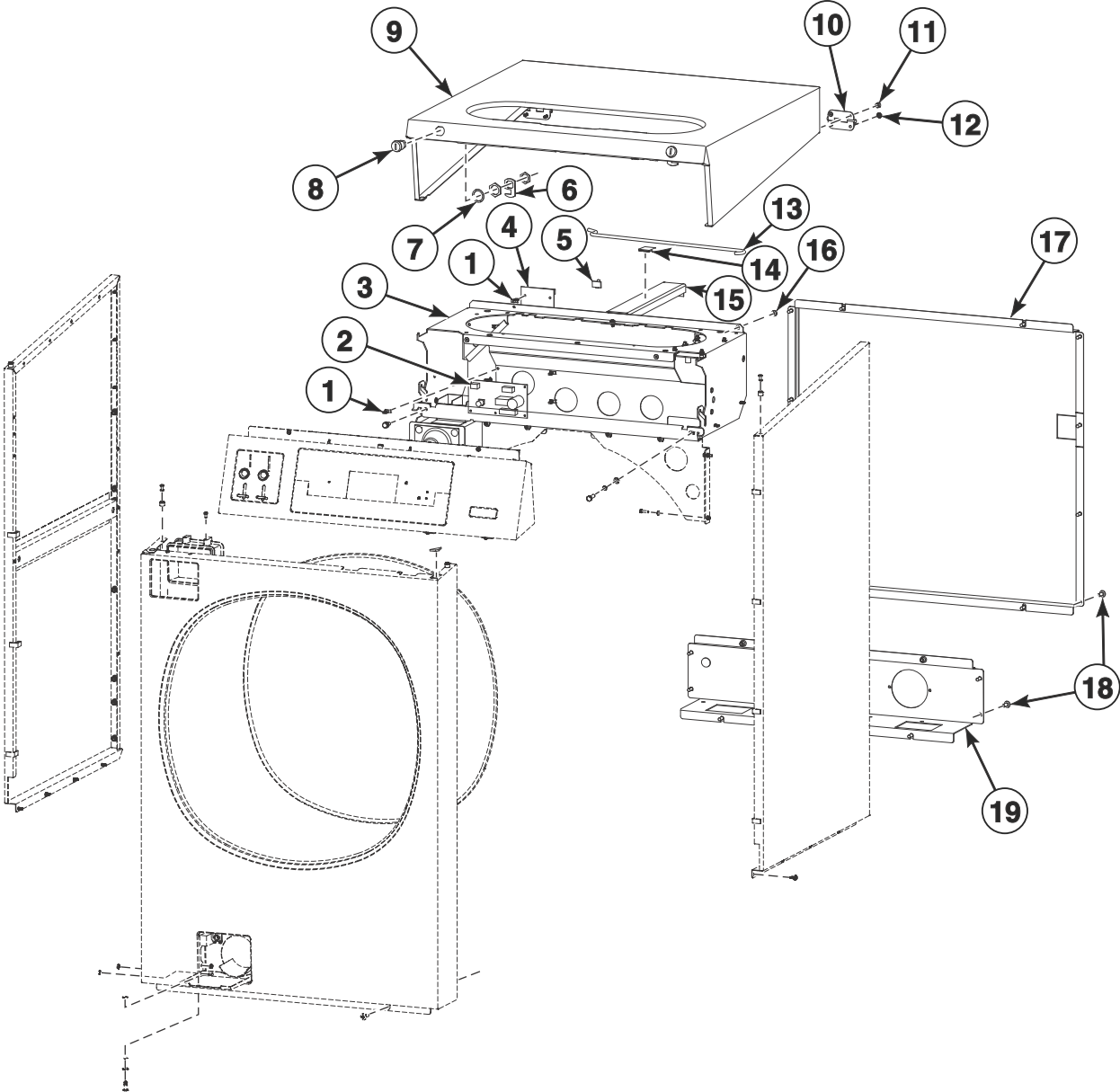


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Cabinet - AR (Non-Branded) and SA Models (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP550049	Rear Cover	80 models
	SP550185	Rear Cover	105 and 135 models
	SP550247	Rear Cover	180, 240 and 280 models
	SP555544	Rear Cover	180, 240 and 280 models; With G-factor 175
2	SP555658	Bolt	M6x16
3	SP550042	Lower Rear Cover	80 models
	SP550179	Lower Rear Cover	105 models
	SP550207	Lower Rear Cover	135 models
	SP550241	Lower Rear Cover	180, 240 and 280 models
4	SP557091	Side Panel	80 models; Right; Stainless steel
	SP558802	Side Panel	80 models; Right; Painted
	SP557095	Side Panel	105 models; Right; Stainless steel
	SP558824	Side Panel	105 models; Right; Painted
	SP557099	Side Panel	135 models; Right; Stainless steel
	SP558842	Side Panel	135 models; Right; Painted
	SP557103	Side Panel	180 models; Right; Stainless steel
	SP558855	Side Panel	180 models; Right; Painted
	SP557107	Side Panel	240 models; Right; Stainless steel
	SP557074	Side Panel	240 models; Right; Painted
	SP557111	Side Panel	280 models; Right; Stainless steel
	SP557080	Side Panel	280 models; Right; Painted
5	SP529206	Screw	4x11

Cabinet - AR, LW, NX, PA and RX Models (Drawing 1 of 3)

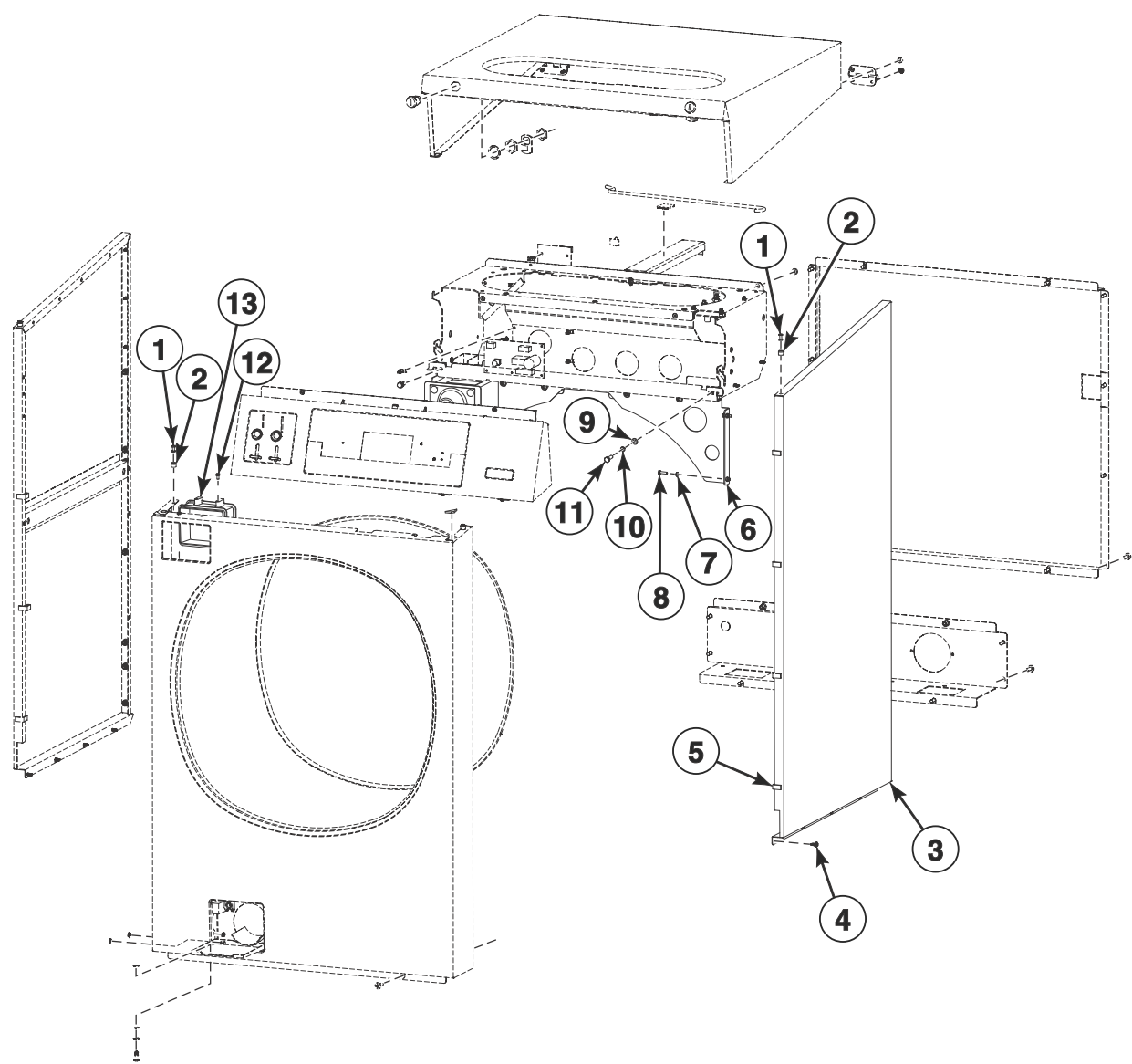


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Cabinet - AR, LW, NX, PA and RX Models (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SPPRI326002004	Holder	
2	SP553406	Automatic Door Opening Module	MC7 Control Board
	SP552455	Automatic Door Opening Module Wiring	
3	SP550145	Panel Holder	9, PA20, PAN20 and 80 models
	SP550181	Panel Holder	12, 15, 25, 30, 105 and 135 models
	SP550243	Panel Holder	LW20, 27, 40, 55, 70, 180, 240 and 280 models; Normal spin
	SP555644	Panel Holder	LW20, 27, 40, 55, 70, 180, 240 and 280 models; Medium spin
4	SP547004	Automatic Door Opening Module	MC6 Control Board
5	SPPRI551016250	Hook	Stick-on
6	SPPRI610002007	Small Hook Lock	
7	SPPRI522000012	Washer	21x27x1
8	SP547527	Lock	
9	SP550144	Top Cover	PA20, PAN20 and 80 models
	SP550183	Top Cover	25 and 105 models
	SP550208	Top Cover	30 and 135 models
	SP550245	Top Cover	40 and 180 models
	SP550263	Top Cover	55 and 240 models
	SP550474	Top Cover	70 and 280 models
	SP555675	Top Cover	Model LW9_X_CONTROL
	SP555676	Top Cover	Model LW12_X_CONTROL
	SP555678	Top Cover	Model LW15_X_CONTROL
	SP555680	Top Cover	Model LW20_X_CONTROL
	SP555684	Top Cover	Model LW27_X_CONTROL
10	SP516832	Hinge	
11	SP313250048103	Rivet	4.8x10.3 with a crank
12	SP529206	Screw	4x11
13	SP550133	Upper Lid Prop	9, 12, PA20, PAN20, 25, 80 and 105 models
	SP533341	Upper Lid Prop	All other models
14	SP550115	Fastener	Velcro (hook and loop)
15	SP547739	Top Cover Reinforcement	9, 12, PA20, PAN20, 25, 80 and 105 models
	SP550365	Top Cover Reinforcement	15, 30 and 135 models
	SP550249	Top Cover Reinforcement	LW20, 40 and 180 models
	SP550267	Top Cover Reinforcement	55 and 240 models
	SP555499	Top Cover Reinforcement	27, 70 and 280 models
16	SP273121005052	Cable Passage	5.5x2
17	SP550049	Rear Cover	9, PA20, PAN20 and 80 models
	SP550185	Rear Cover	12, 15, 25, 30, 105 and 135 models
	SP550247	Rear Cover	LW20, 27, 40, 55, 70, 180, 240 and 280 models; Normal spin
	SP555544	Rear Cover	LW20, 27, 40, 55, 70, 180, 240 and 280 models; Medium spin
18	SP555658	Bolt	M6x10
19	SP550042	Lower Rear Cover	9, PA20, PAN20 and 80 models
	SP550179	Lower Rear Cover	12, 25 and 105 models
	SP550206	Lower Rear Cover	15, 30 and 135 models
	SP550241	Lower Rear Cover	LW20, 27, 40, 55, 70, 180, 240 and 280 models

Cabinet - AR, LW, NX, PA and RX Models (Drawing 2 of 3)

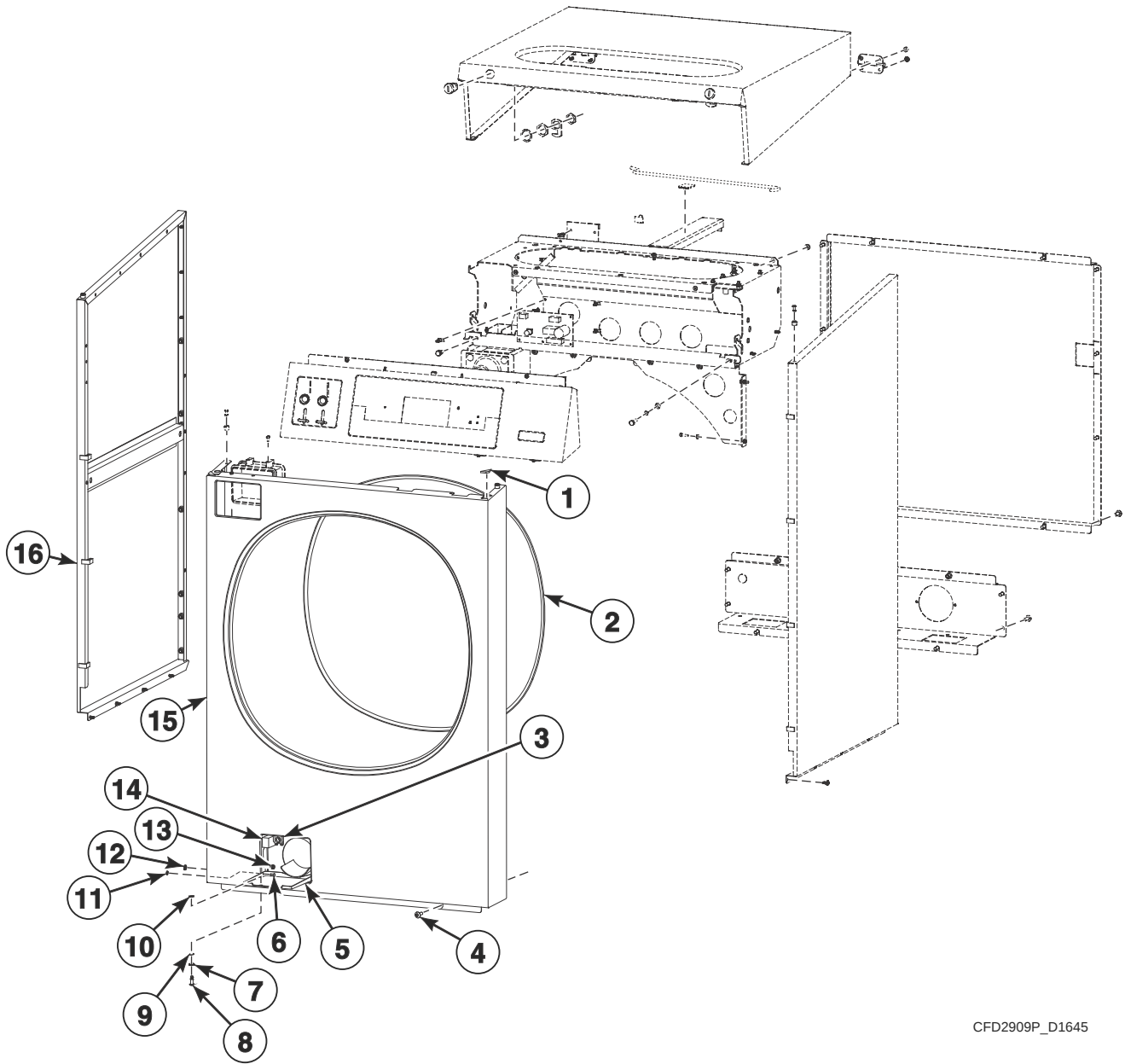


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Cabinet - AR, LW, NX, PA and RX Models (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP547779	Rivet	4x16.7 with a crank
2	SP520408	Pin Insertion	
3	SP550035	Side Panel	9, PA20, PAN20 and 80 models; Right; Painted
	SP550123	Side Panel	9, PA20, PAN20 and 80 models; Right; Stainless steel
	SP550152	Side Panel	12, 25 and 105 models; Right; Painted
	SP550157	Side Panel	12, 25 and 105 models; Right; Stainless steel
	SP550197	Side Panel	15, 30 and 135 models; Right; Painted
	SP550202	Side Panel	15, 30 and 135 models; Right; Stainless steel
	SP550214	Side Panel	LW20, 40 and 180 models; Right; Painted
	SP550219	Side Panel	LW20, 40 and 180 models; Right; Stainless steel
	SP550252	Side Panel	55 and 240 models; Right; Painted
	SP550257	Side Panel	55 and 240 models; Right; Stainless steel
	SP550465	Side Panel	27, 70 and 280 models; Right; Painted
	SP550470	Side Panel	27, 70 and 280 models; Right; Stainless steel
4	SP529206	Screw	9, 12, 15, PA20, PAN20, 25, 30, 80, 105 and 135 models; 4x1
	SP555658	Bolt	LW20, 27, 40, 55, 70, 180, 240 and 280 models; M6x1
5	SP517232	Seal	Self-adhesive foam
6	SP550497	Cabinet Reinforcement	9, PA20, PAN20 and 80 models
	SP550498	Cabinet Reinforcement	12, 15, 25, 30, 105 and 135 models
	SP550499	Cabinet Reinforcement	LW20, 27, 40, 55, 70, 180, 240 and 280 models
7	SP311679800004	Washer	M4
8	SP309084000416	Bolt	M4x16
9	SP311125000006	Washer	6.4
10	SP311127000006	Washer	6
11	SP309933000616	Bolt	M6x16
12	SP309084000408	Bolt	M4x8
13	SP533103	Coin Vault Plate	

Cabinet - AR, LW, NX, PA and RX Models (Drawing 3 of 3)

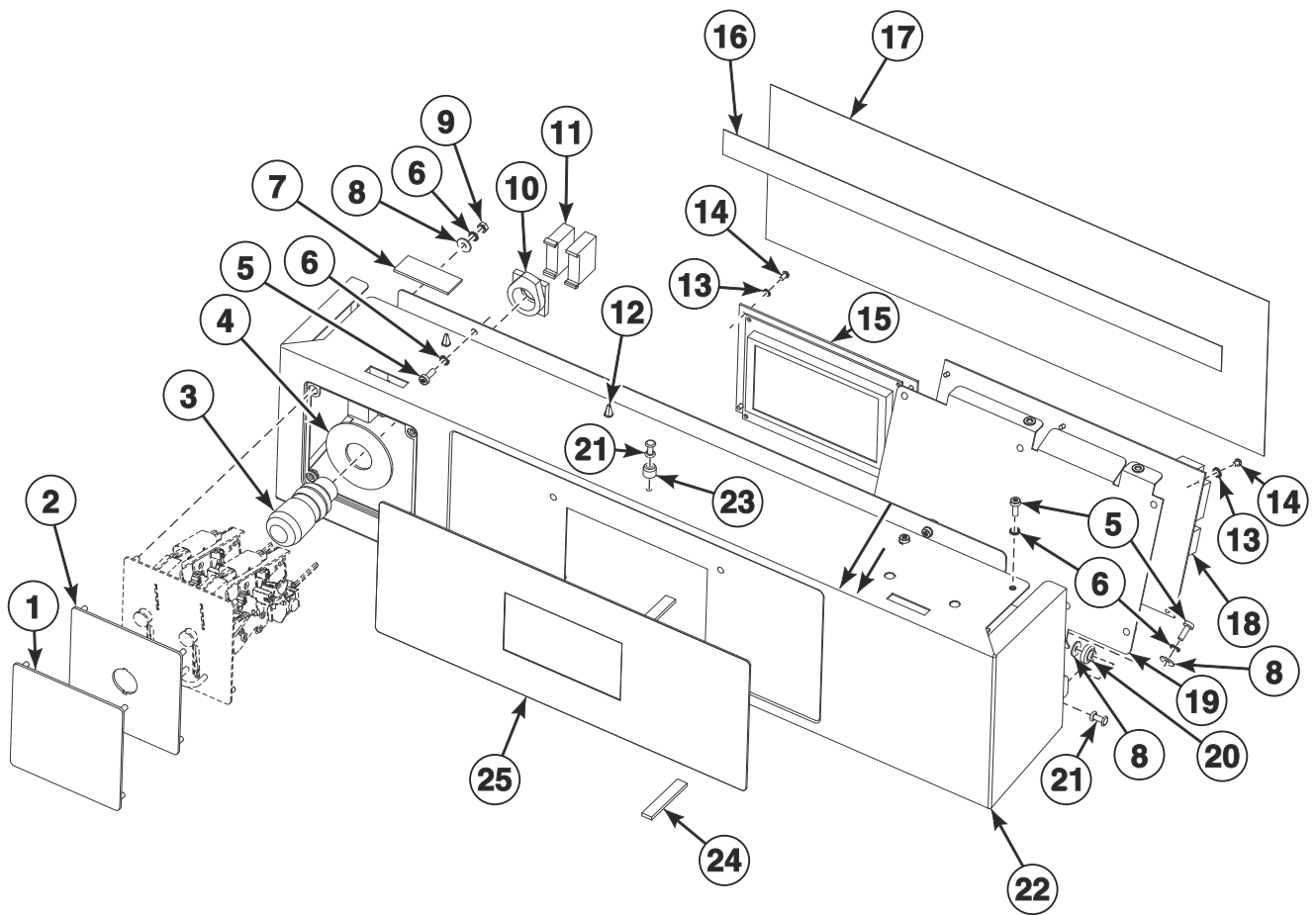


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Cabinet - AR, LW, NX, PA and RX Models (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP555405	End Stop	
2	SPPRI505000058	Profiled Sealing	
3	SP527083	Latch	9, PA20, PAN20 and 80 models
4	SP555658	Bolt	M6x10
5	SP521511	Drain Pump Cover	9, PA20, PAN20 and 80 models
6	SP521706	Rivet	9, PA20, PAN20 and 80 models; 3x8 with Half Ball Head
7	SP527087	Washer	9, PA20, PAN20 and 80 models
8	SP527084	Bolt	9, PA20, PAN20 and 80 models
9	SP527086	Spring	9, PA20, PAN20 and 80 models
10	SP527085	Ring	9, PA20, PAN20 and 80 models; Securing
11	SP527021	Washer	9, PA20, PAN20 and 80 models; M3
12	SPPRI247000013	Washer	9, PA20, PAN20 and 80 models
13	SP313250004063	Rivet	9, PA20, PAN20 and 80 models; 4x6.3 with a crank
14	SP527088	Profile	9, PA20, PAN20 and 80 models; 15x3; Foam
15	SP550127	Front Panel	9, PA20, PAN20 and 80 models; OPL; Painted
	SP550040	Front Panel	9, PA20, PAN20 and 80 models; Vended; Painted
	SP554253	Front Panel	9, PA20, PAN20 and 80 models; OPL with drain pump; Painted
	SP554251	Front Panel	9, PA20, PAN20 and 80 models; Vended with drain pump; Painted
	SP550131	Front Panel	9, PA20, PAN20 and 80 models; OPL; Stainless steel
	SP550129	Front Panel	9, PA20, PAN20 and 80 models; Vended; Stainless steel
	SP554249	Front Panel	9, PA20, PAN20 and 80 models; OPL with drain pump; Stainless steel
	SP554247	Front Panel	9, PA20, PAN20 and 80 models; Vended with drain pump; Stainless steel
	SP550161	Front Panel	12, 15, 25, 30, 105 and 135 models; OPL; Painted
	SP550163	Front Panel	12, 15, 25, 30, 105 and 135 models; Vended; Painted
	SP550165	Front Panel	12, 15, 25, 30, 105 and 135 models; OPL; Stainless steel
	SP550167	Front Panel	12, 15, 25, 30, 105 and 135 models; Vended; Stainless steel
	SP550223	Front Panel	LW20, 27, 40, 55, 70, 180, 240 and 280 models; OPL; Painted
	SP550225	Front Panel	LW20, 27, 40, 55, 70, 180, 240 and 280 models; Vended; Painted
	SP550227	Front Panel	LW20, 27, 40, 55, 70, 180, 240 and 280 models; OPL; Stainless steel
	SP550229	Front Panel	LW20, 27, 40, 55, 70, 180, 240 and 280 models; Vended; Stainless steel
16	SP550038	Side Panel	9, PA20, PAN20 and 80 models; Left; Painted
	SP550125	Side Panel	9, PA20, PAN20 and 80 models; Left; Stainless steel
	SP550155	Side Panel	12, 25 and 105 models; Left; Painted
	SP550159	Side Panel	12, 25 and 105 models; Left; Stainless steel
	SP550200	Side Panel	15, 30 and 135 models; Left; Painted
	SP550204	Side Panel	15, 30 and 135 models; Left; Stainless steel
	SP550217	Side Panel	LW20, 40 and 180 models; Left; Painted
	SP550221	Side Panel	LW20, 40 and 180 models; Left; Stainless steel
	SP550255	Side Panel	55 and 240 models; Left; Painted
	SP550259	Side Panel	55 and 240 models; Left; Stainless steel
	SP550468	Side Panel	27, 70 and 280 models; Left; Painted
	SP550472	Side Panel	27, 70 and 280 models; Left; Stainless steel

Control Panel - A, IA and WMA Models

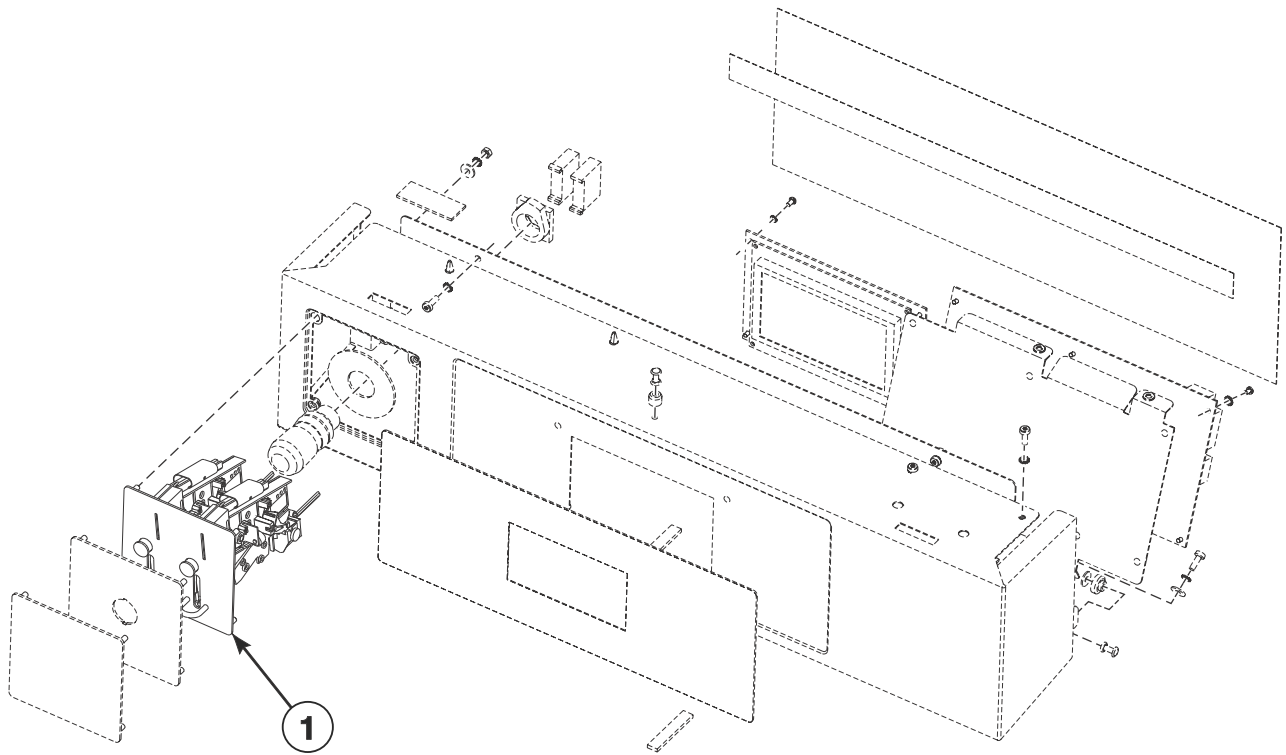


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Control Panel - A, IA and WMA Models

REF	PART NO.	DESCRIPTION	COMMENTS
	SP520033	Emergency Stop Interconnection	Vended
1	SP550149	Cover Plate	Central payment system
2	SP547565	Coin Meter Cover	
3	SP528310	Emergency Stop Knob	
	SP520032	Emergency Stop Wiring	OPL
4	SPPRI551005248	Central Stop Ring	Yellow
5	SP555504	Bolt	M4x12
6	SP311679800004	Washer	M4
7	SPMEC001410	Self Adhesive Pad	
8	SP311902100004	Washer	M4
9	SP310934000004	Nut	M4
10	SP528311	Emergency Stop Connector	
11	SP528312	Switching Unit	
12	SP528313	Cable Holder	
13	SP311679800003	Washer	M3
14	SP309798500306	Bolt	M3x6
15	SP553419	Control Board	MC7
16	SP510846	Tape	Self-adhesive
17	SPPRI543000004	Cover	
18	SP553405	Control Board Power	MC7
	SP547005	Board Interconnection Cable	
19	SP558813	Programmer Holder	
20	SP550113	Leading Pin	
21	SP547779	Rivet	4x16.7 with a crank
22	SP558811	Control Panel	73, 80 and 83 models
	SP558831	Control Panel	103, 105, 123, 135 and 153 models
	SP557048	Control Panel	180, 203, 240, 253, 280 and 303 models
23	SP520408	Pin Insertion	
24	SP284000012003	Tape	Self-adhesive
25	SP557565	Keyboard	OPL
	SP557566	Keyboard	Vended
	SP560747	Keyboard	OPL without logo
	SP560748	Keyboard	Vended without logo

Coin Meter - A, IA and WMA Models

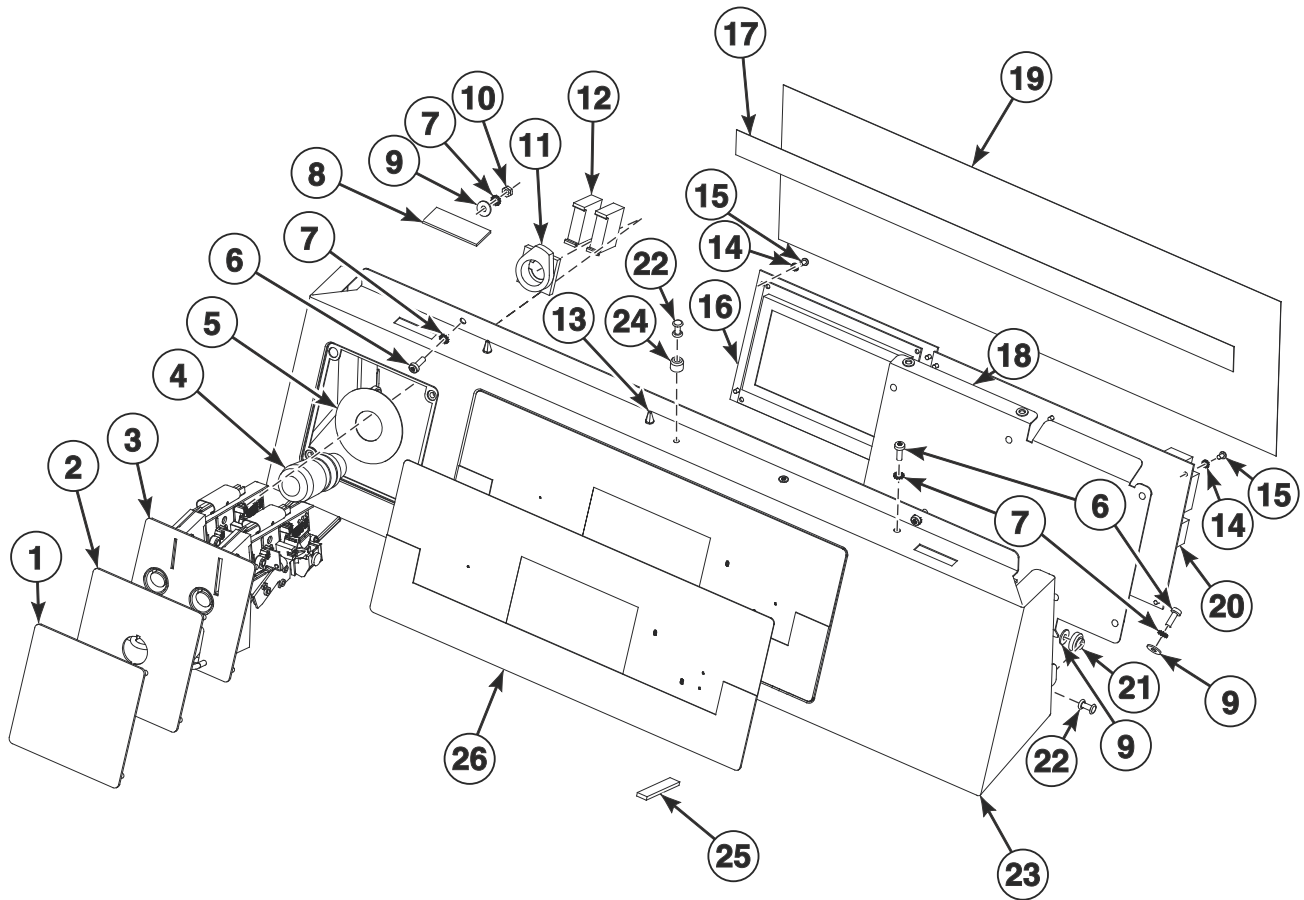


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Coin Meter - A, IA and WMA Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP558957	Coin Meter	EMP500.12v7 for 1EUR and 1GBP
	SP558958	Coin Meter	0.25USD
	SP558959	Coin Meter	0.5EUR and 1EUR
	SP560310	Coin Meter	1EUR
	SP560311	Coin Meter	0.5EUR
	SP560312	Coin Meter	1EUR and 2EUR
	SP560313	Coin Meter	Equipos par lavar jeton
	SP559933	Coin Meter	5K Primus jeton
	SP559934	Coin Meter	10K Primus jeton
	SP559935	Coin Meter	EMP500.12v7 Vale por un lavado
	SP559938	Coin Meter	STD 118-1 jeton
	SP560309	Coin Meter	7K Primus jeton
	SP560405	Coin Meter	12K Primus jeton
	SP560406	Coin Meter	15K Primus jeton
	SP560407	Coin Meter	2EUR
	SP560408	Coin Meter	0.2EUR and 0.5EUR
	SP560409	Coin Meter	0.2EUR
	SP560410	Coin Meter	1EUR and 0.2EUR
	SP560411	Coin Meter	2EUR and 0.5EUR
	SP560412	Coin Meter	1AUD and 0.2AUD
	SP560413	Coin Meter	1GBP and 20PC
	SP560414	Coin Meter	1GBP and 50PC
	SP560415	Coin Meter	100JPY
	SP560416	Coin Meter	500JPY and 100 JPY
	SP560417	Coin Meter	1AUD and 2AUD
	SP560418	Coin Meter	1AUD
	SP560419	Coin Meter	20PC
	SP560420	Coin Meter	50 Malaysian cent
	SP560421	Coin Meter	1SGD; New Singaporean dollar
	SP560422	Coin Meter	2MYR and 0.5MYR
	SP560423	Coin Meter	1SGD
	SP560424	Coin Meter	1NZD and 2NZD
	SP560425	Coin Meter	Easy games jeton
	SP560426	Coin Meter	Flat polis jeton
	SP560427	Coin Meter	Butzi wash jeton
	SP560428	Coin Meter	Speedy matic jeton
	SP560429	Coin Meter	Laundromatic Belgium jeton; Diameter 22.3mm
	SP560430	Coin Meter	EMP500.12v7; For Singaporean new and old dollar
	SP560431	Coin Meter	EMP500.12v7; For jeton or EUR
	SP560432	Coin Meter	500WON
	SP560745	Coin Meter	Dobi ekspress jeton
	SP560751	Coin Meter	Lucky winner jeton
	SP559969	Coin Meter	Gettone jeton
	SP559949	Coin Meter	10 Taiwan dollar
	SP560090	Coin Meter	5K IPSO jeton
	SP560091	Coin Meter	7K IPSO jeton
	SP560092	Coin Meter	10K IPSO jeton
	SP560093	Coin Meter	12K IPSO jeton
	SP560094	Coin Meter	15K IPSO jeton
	SP560100	Coin Meter	Electrolux Asard jeton
	SP560087	Coin Meter	Gettone jeton

Control Panel - AR (Non-Branded) and SA Models



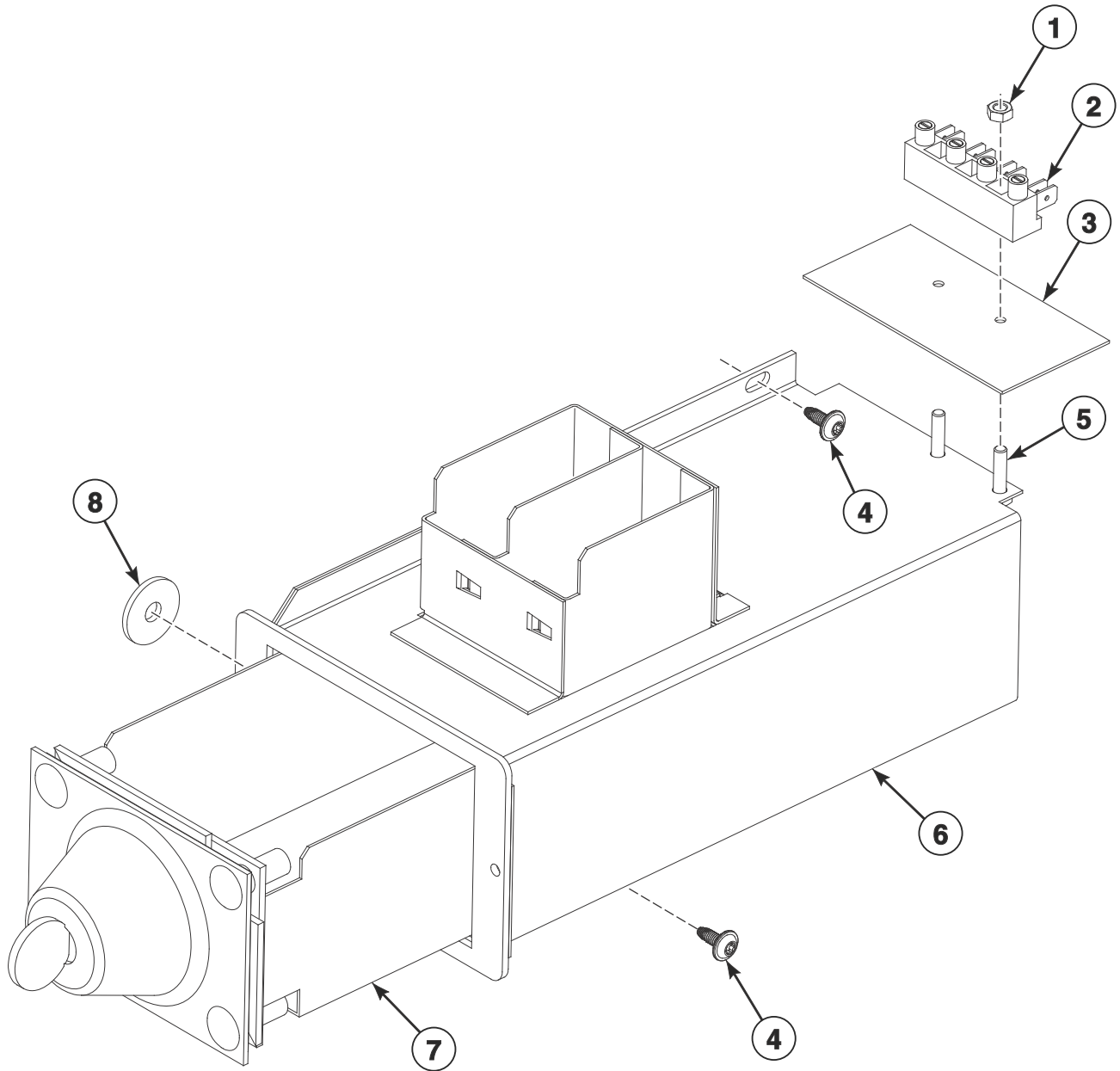
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Control Panel - AR (Non-Branded) and SA Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP550149	Cover Plate	Central payment system
2	SP547565	Coin Meter Cover	AR non-branded models
3	N/A	Coin Meter	AR non-branded models
4	SP528310	Emergency Stop Knob	
5	SPPRI551005248	Central Stop Ring	Yellow
6	SP555504	Bolt	M4x12
7	SP311679800004	Washer	M4
8	SPMEC001410	Self Adhesive Pad	
9	SP311902100004	Washer	4
10	SP310934000004	Nut	M4
11	SP528311	Emergency Stop Connector	
12	SP528312	Switching Unit	
13	SP528313	Cable Holder	
14	SP311679800003	Washer	M3
15	SP309798500306	Bolt	M3x6
16	SP553411	Control Board	AR non-branded models; Blue display; MC7
	SP553412	Control Board	SA models; Green display; MC7
17	SP510846	Tape	Self-adhesive
18	SP560448	Control Board	MC7
19	SPPRI543000004	Cover	
20	SP553405	Control Board Power	
21	SP550113	Leading Pin	
22	SP547779	Rivet	4x16.7 with a crank
23	SP560450	Control Panel	80 models
	SP560458	Control Panel	105 models
	SP560469	Control Panel	135 models
24	SP520408	Pin Insertion	
25	SP284000	Seal	
26	SP547087	Keyboard	AR non-branded X_Control Plus models; OPL; Black
	SP547088	Keyboard	AR non-branded X_Control models; OPL; Black
	SP557130	Keyboard	SA models; OPL

N/A = Part no longer available

Coin Meter - AR (Non-Branded) Models

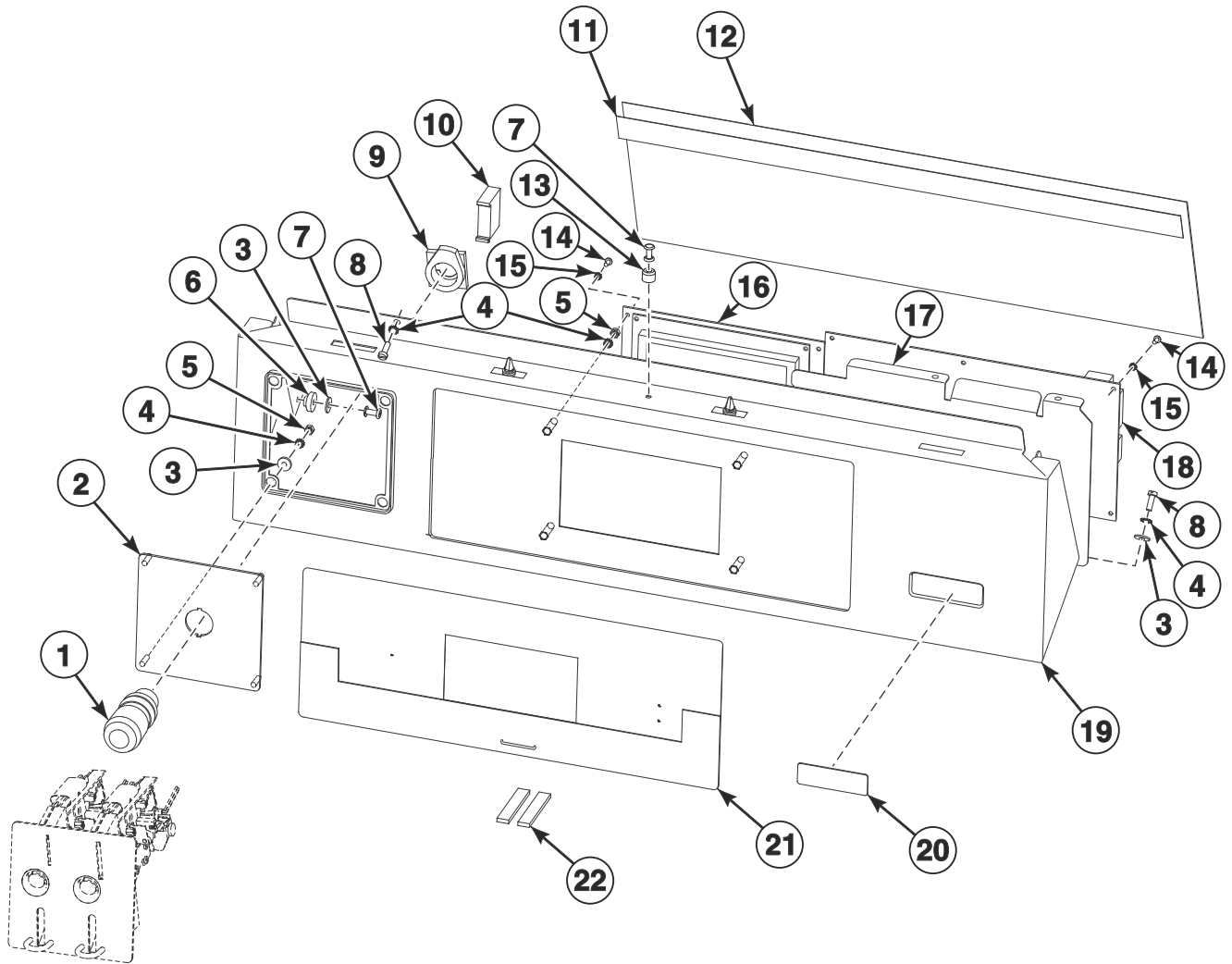


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Coin Meter - AR (Non-Branded) Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP310934000004	Nut	M4
2	SPPRI350000007	Terminal Board	
3	SPPRI350012007	Insulation Paper	
4	SP529206	Screw	4x11
5	SP309933000416	Bolt	M4x16
6	SP550436	Coin Meter Case	
7	SP102532	Coin Meter Box	
8	SP530884	Washer	M6

Control Panel - AR, LW, NX, PA and RX Models

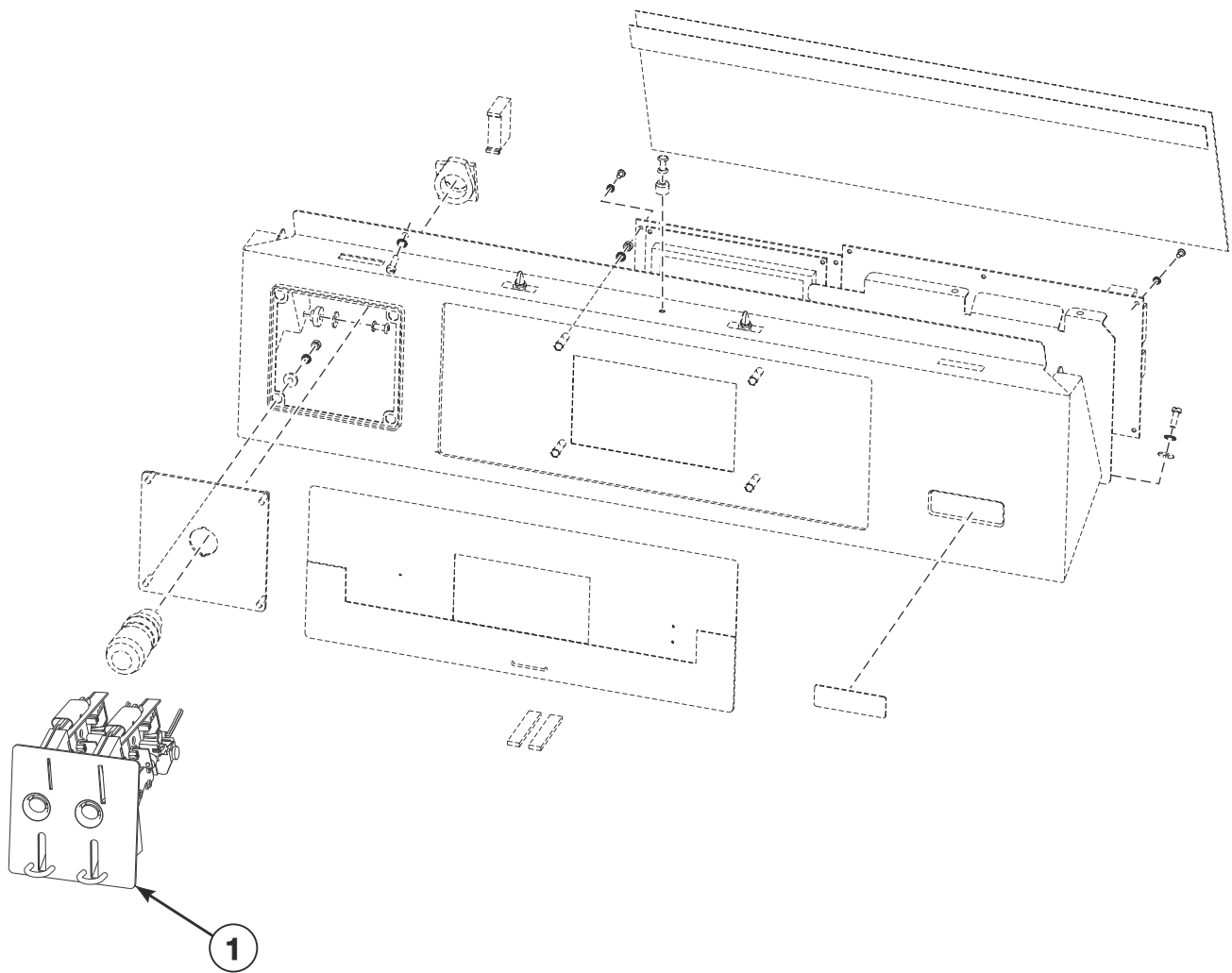


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Control Panel - AR, LW, NX, PA and RX Models

REF	PART NO.	DESCRIPTION	COMMENTS
	SP520033	Emergency Stop Interconnection	Vended
1	SP528310	Emergency Stop Knob	
	SP520032	Emergency Stop Wiring	OPL
2	SP547565	Coin Meter Cover	
	SP550149	Cover Plate	Central payment system
3	SP311902100004	Washer	M4
4	SP311679800004	Washer	M4
5	SP310934000004	Nut	M4
6	SP550113	Leading Pin	
7	SP547779	Rivet	4x16.7 with a crank
8	SP555504	Bolt	M4x12
9	SP528311	Emergency Stop Connector	
10	SP528312	Switching Unit	
11	SP510846	Tape	Self-adhesive
12	SPPRI543000004	Cover	
13	SP520408	Pin Insertion	
14	SP309798500306	Bolt	M3x6
15	SP311679800003	Washer	M3
16	SP553411	Control Board	MC7
17	SP550117	Control Board Holder	
18	SP553405	Control Board Power	MC7
	SP547005	Board Interconnection Cable	
19	SP550031	Control Panel	9, PA20, PAN20 and 80 models
	SP550178	Control Panel	12, 15, 25, 30, 105 and 135 models
	SP550240	Control Panel	LW20, 27, 40, 55, 70, 180, 240 and 280 models
20	SP552989	Logo Label	Model NX80_X_CONTROL
	SP552990	Logo Label	Model NX105_X_CONTROL
	SP552991	Logo Label	Model NX135_X_CONTROL
	SP556155	Logo Label	Model NX180_X_CONTROL
	SP556156	Logo Label	Model NX240_X_CONTROL
	SP556157	Logo Label	Model NX280_X_CONTROL
	SP547043	Logo Label	AR models
	SP547046	Logo Label	LW models
	SP547057	Logo Label	RX models
	SP552928	Logo Label	NX models
21	SP547085	Keyboard	AR, PA and RX X_Control Plus models; OPL; Gray-black
	SP547087	Keyboard	AR, PA and RX X_Control Plus models; OPL; Black
	SP547086	Keyboard	AR, PA and RX X_Control models; OPL; Gray-black
	SP547088	Keyboard	AR, PA and RX X_Control models; OPL; Black
	SP553423	Keyboard	PA X_Control CSA models; OPL
	SP561588	Keyboard	LW models
	SP552992	Keyboard	NX models
22	SP284000012003	Tape	Self-adhesive

Coin Meter - AR, LW, NX, PA and RX Models (Drawing 1 of 2)

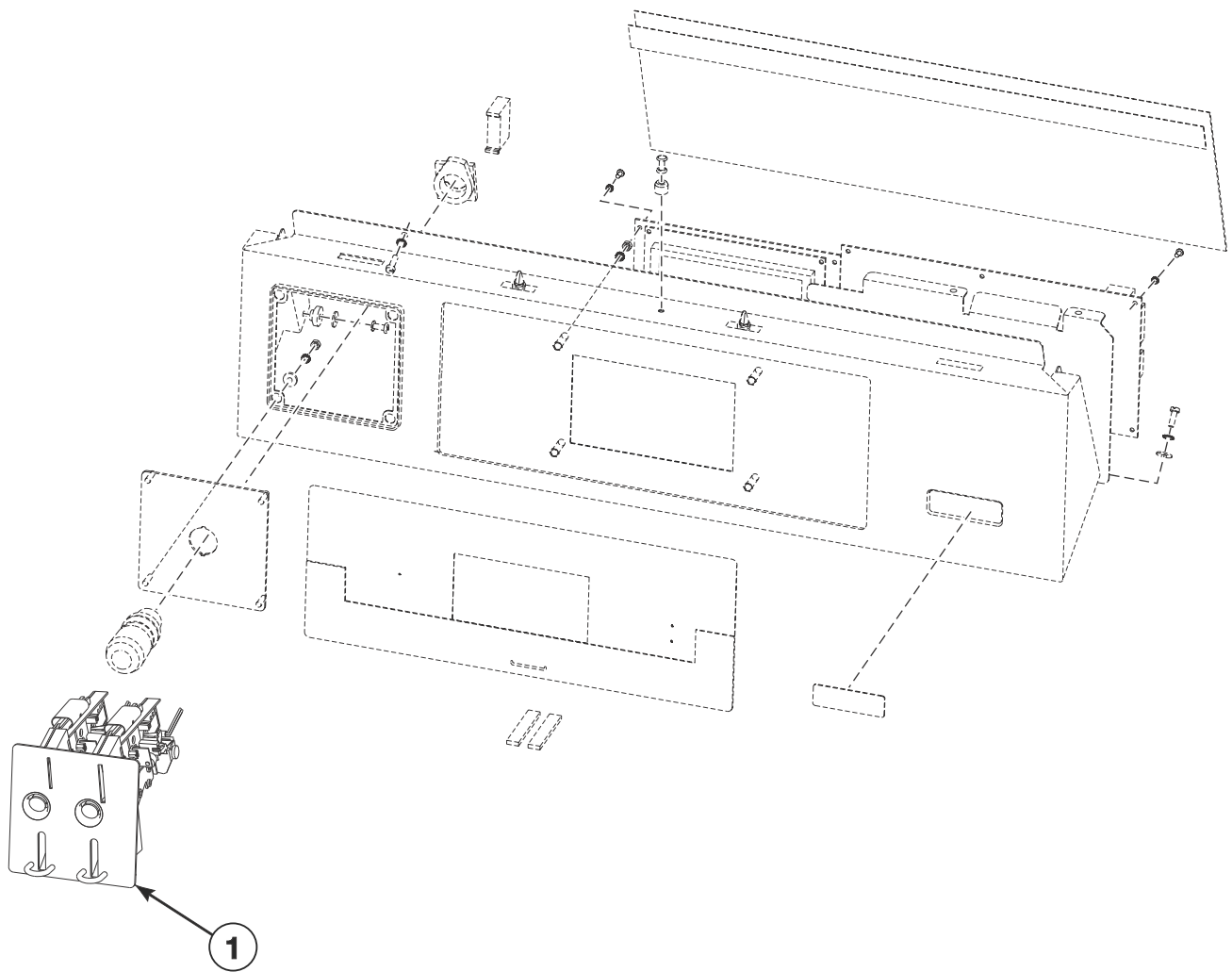


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Coin Meter - AR, LW, NX, PA and RX Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP547601	Coin Meter	5K jeton
	SP547602	Coin Meter	7K jeton
	SP547603	Coin Meter	10K jeton
	SP547604	Coin Meter	12K jeton
	SP547605	Coin Meter	15K jeton
	SP547606	Coin Meter	D jeton
	SP547648	Coin Meter	0.05EUR
	SP547638	Coin Meter	0.2EUR
	SP547616	Coin Meter	0.5EUR
	SP547614	Coin Meter	1EUR
	SP547647	Coin Meter	2EUR
	SP547622	Coin Meter	0.2EUR and 0.5EUR
	SP547639	Coin Meter	0.2EUR and 1EUR
	SP547617	Coin Meter	0.5EUR and 1EUR
	SP547656	Coin Meter	0.5EUR and 2EUR
	SP547631	Coin Meter	1EUR and 2EUR
	SP547652	Coin Meter	7K and D jeton
	SP547666	Coin Meter	7K jeton and 2EUR
	SP547665	Coin Meter	D jeton and 2EUR
	SP547600	Coin Meter	1AUD and 20C
	SP547607	Coin Meter	1GBP and 20PC
	SP547608	Coin Meter	1GBP and 50PC
	SP547609	Coin Meter	100YEN
	SP547610	Coin Meter	500JPY and 100JPY
	SP547611	Coin Meter	5DKK
	SP547612	Coin Meter	20DKK
	SP547613	Coin Meter	5ILS and 1ILS
	SP547615	Coin Meter	1MYR
	SP547618	Coin Meter	1DKK and 5DKK
	SP547619	Coin Meter	10NOK and 20NOK
	SP547620	Coin Meter	2DKK and 5DKK
	SP547621	Coin Meter	5NOK
	SP547623	Coin Meter	1NZD and 2 NZD
	SP547624	Coin Meter	10 NOK
	SP547625	Coin Meter	10NT and 50NT
	SP547626	Coin Meter	2DKK
	SP547627	Coin Meter	Lucky winner jeton
	SP547628	Coin Meter	10TWD
	SP547629	Coin Meter	10CZK and 20CZK
	SP547630	Coin Meter	7K Equipos par lavar jeton
	SP547632	Coin Meter	Elektronic EMP500;12v5 for Euro and GBP
	SP547634	Coin Meter	500WON
	SP547635	Coin Meter	0.25USD
	SP547636	Coin Meter	1AUD and 2AUD
	SP547637	Coin Meter	5DK and 10DK
	SP547640	Coin Meter	Sun Wash jeton
	SP547641	Coin Meter	2DK and 10DK
	SP547642	Coin Meter	1AUD

Coin Meter - AR, LW, NX, PA and RX Models (Drawing 2 of 2)

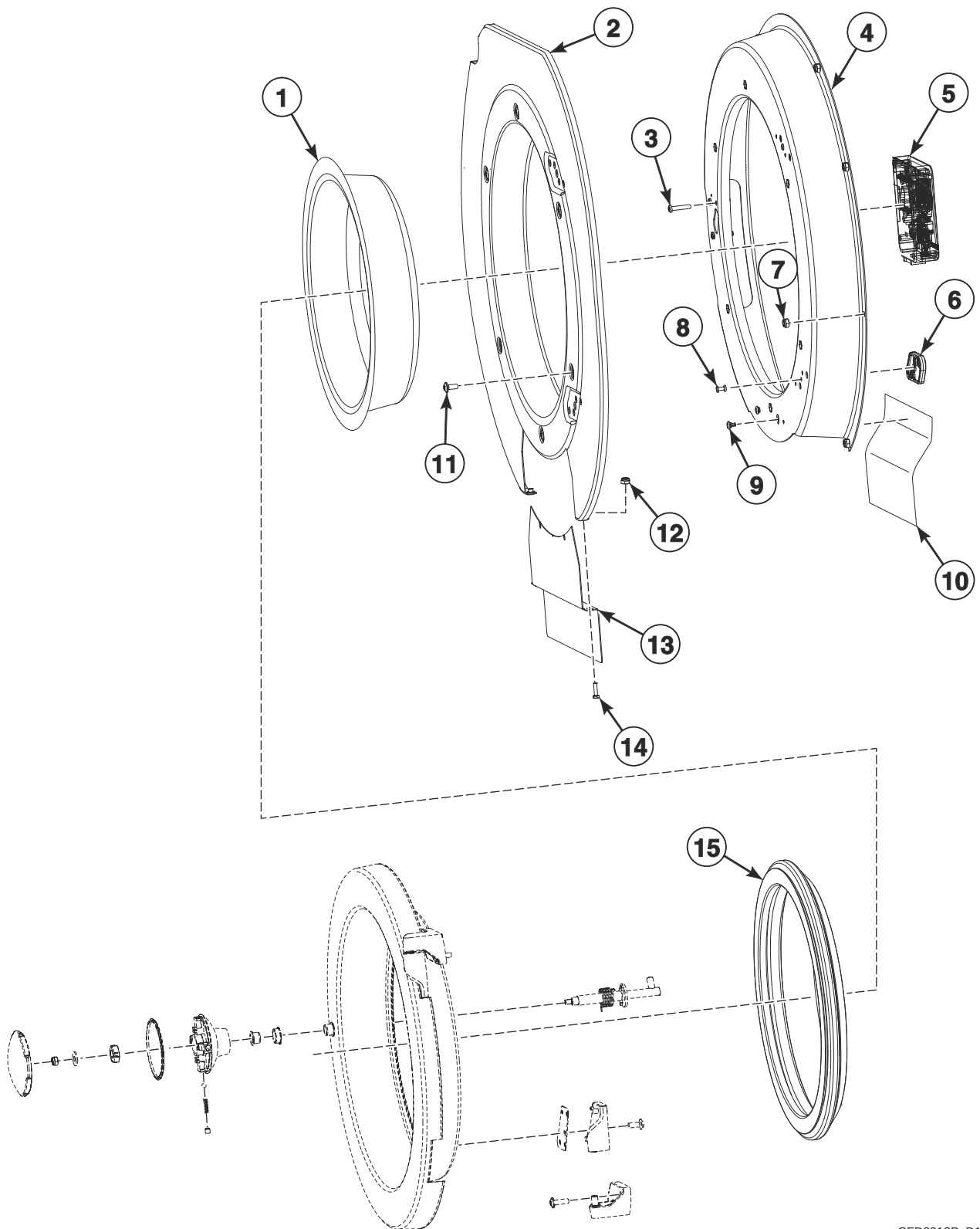


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Coin Meter - AR, LW, NX, PA and RX Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP547643	Coin Meter	1CHF
	SP547644	Coin Meter	5NOK and 10NOK
	SP547645	Coin Meter	1 Top Mos jeton and 1 LEV jeton
	SP547646	Coin Meter	1 Vendo jeton
	SP547649	Coin Meter	1 jeton token
	SP547650	Coin Meter	EMP 500.12 v4, Moroccan currency
	SP547651	Coin Meter	20 penny
	SP547653	Coin Meter	1 Wascator jeton; Diameter 22.2 mm
	SP547654	Coin Meter	1 Unibel jeton; Diameter 18.55mm
	SP547655	Coin Meter	1 jeton 10K IPSO
	SP547657	Coin Meter	50HUF and 100HUF
	SP547658	Coin Meter	1 jeton without coining; Diameter 20 mm
	SP547675	Coin Meter	Asard Wascator jeton; Diameter 19.9mm
	SP555502	Coin Meter	Easy games jeton
	SP555543	Coin Meter	Brev C jeton
	SP555546	Coin Meter	50 Malaysian cent
	SP555549	Coin Meter	Flat polis jeton
	SP555550	Coin Meter	Butzi wash jeton
	SP555578	Coin Meter	1SGD; New Singapore dollar
	SP555558	Coin Meter	Customer copper without grooves jeton
	SP556117	Coin Meter	EMP500.12v5; For Singaporean new and old dollar
	SP555666	Coin Meter	2x50 Malaysian cent
	SP555686	Coin Meter	EMP500.12v5 for EUR and gettone jeton
	SP555559	Coin Meter	Speedy Matic jeton
	SP555579	Coin Meter	Was-Salon Lavoir jeton
	SP560742	Coin Meter	CZK and 7K jeton
	SP560744	Coin Meter	Dobi Ekspress jeton
	SP559948	Coin Meter	Euro and jeton vale por un Lavado and gettone
	SP560089	Coin Meter	STD 118-1 jeton
	SP561378	Coin Meter	10 Moroccan Dirham
	SP560082	Coin Meter	5K IPSO jeton
	SP560083	Coin Meter	7K IPSO jeton
	SP560084	Coin Meter	10K IPSO jeton
	SP560085	Coin Meter	12K IPSO jeton
	SP560086	Coin Meter	15K IPSO jeton
	SP547659	Coin Meter	1 Volund jeton; Diameter 22.5 mm
	SP547660	Coin Meter	1 Wascator jeton; Diameter 19mm
	SP547661	Coin Meter	1 Miele jeton
	SP547662	Coin Meter	1 jeton without coining; Diameter 26 mm
	SP547663	Coin Meter	3 grooves jeton; Diameter 27mm
	SP547664	Coin Meter	3 grooves jeton; Diameter 25mm
	SP537996	Coin Meter	Top-Mosr jeton
	SP547667	Coin Meter	Milano Italy jeton
	SP547668	Coin Meter	5PLN and 1PLN
	SP547669	Coin Meter	2 grooves jeton; Diameter 27mm
	SP547670	Coin Meter	ASARD jeton; Diameter 25.8mm
	SP547671	Coin Meter	20CZK
	SP547672	Coin Meter	Electrolux ASARD jeton; Diameter 22.3mm
	SP547673	Coin Meter	Laundromatic Belgium jeton; Diameter 22.3mm
	SP547674	Coin Meter	1SGD

Door (Drawing 1 of 2)

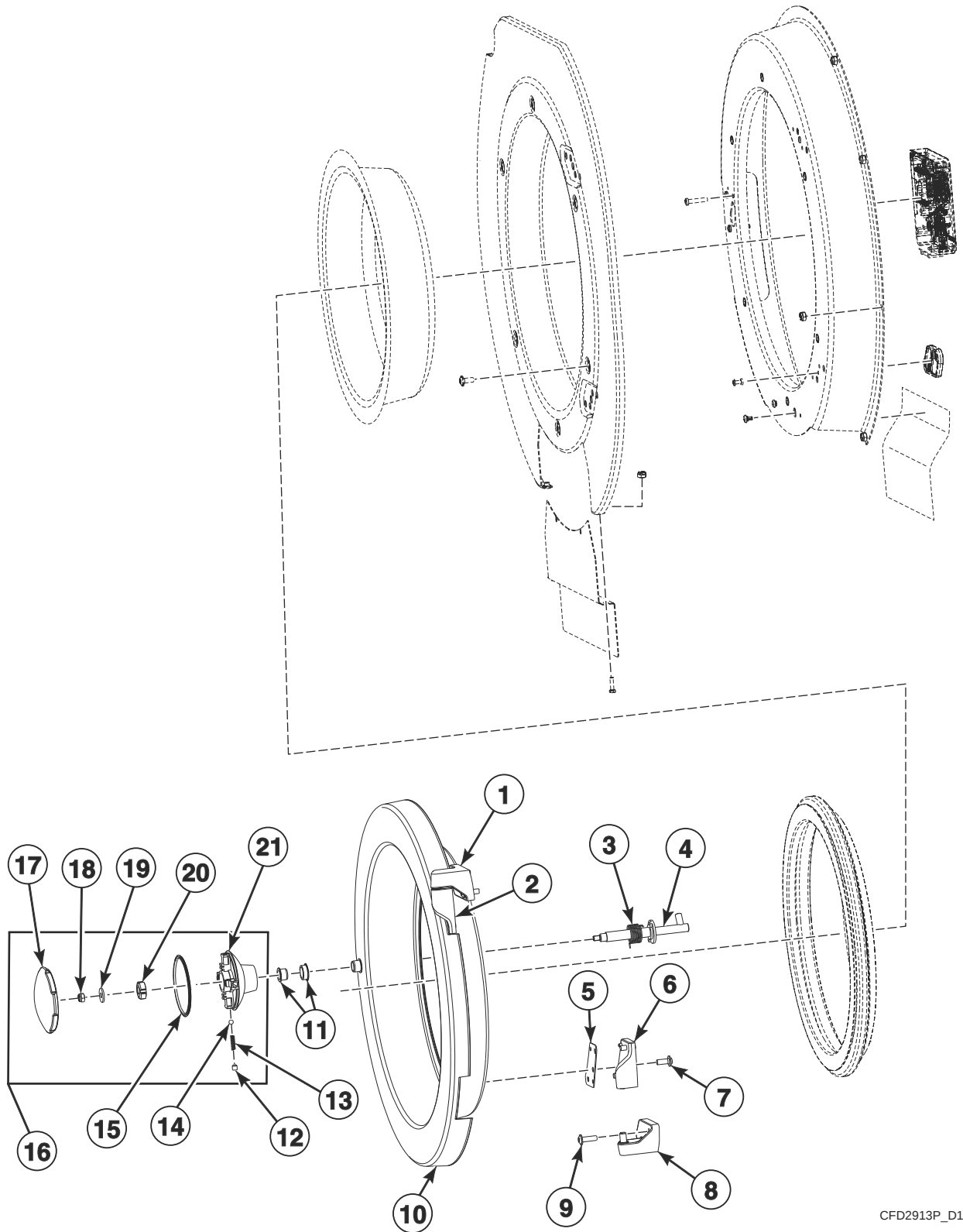


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Door (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	SP552454	Door Lock Wiring	CSA models; MC7 control board
	SP552453	Door Lock Wiring	CE models; MC7 control board
	SP245704003021	Adhesive	Loctite 243
	SP537896	Adhesive	Reversible tape
	SP245704000603	Adhesive	Loctite 603; Use with SP537854 Bolt
	SP284000012003	Tape	Self-adhesive
1	SP556226	Door Glass	IA 80 models
	SP556227	Door Glass	IA 105 and 135 models
	SP556228	Door Glass	IA 180, 240 and 280 models
	SP535413	Door Glass	PA20, PAN20, A, AR, AR non-branded, LW, NX, RX, SA and WMA 9, 73, 80 and 83 models
	SP535417	Door Glass	A, AR, AR non-branded, LW, NX, PA, RX, SA and WMA 12, 15, 25, 30, 103, 105, 123, 135 and 153 models
	SP535439	Door Glass	LW20, LW27, A, AR, AR non-branded, NX, PA, RX, and WMA 40, 55, 70, 180, 203, 240, 253, 280 and 303 models
2	SP556230	Front Panel	A, IA, SA and WMA 73, 80 and 83 models; Stainless steel
	SP556231	Front Panel	A, IA, SA and WMA 103, 105, 123, 135 and 153 models; Stainless steel
	SP556232	Front Panel	A, IA and WMA 180, 203, 240, 253, 280 and 303 models; Stainless steel
	SP556127	Front Panel	LW9, PA20, PAN20, AR, AR non-branded, NX and RX 80 models; Black
	SP556128	Front Panel	AR, AR non-branded, LW, NX, PA and RX 12, 15, 25, 30, 105 and 135 models; Black
	SP556129	Front Panel	LW20, LW27, AR, AR non-branded, NX, PA and RX 40, 55, 70, 180, 240 and 280 models; Black
3	SP556137	Bolt	M5x25
4	SP537852	Door and Lock Holder	PA20, PAN20, 9, 73, 80 and 83 models
	SP537853	Door and Lock Holder	12, 15, 25, 30, 103, 105, 123, 135 and 153 models
	SP537883	Door and Lock Holder	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models
5	SP537760	Lock	
6	SP537849	Hinge Spacer	
7	SP310985000006	Nut	M6
8	SP547779	Rivet	4x16.7 with a crank
9	SP537856	Connector	
10	SPPRI543000004	Cover	
11	SP537854	Bolt	M6x14
12	SP313251002104	Nut	M4; Riveting
13	SP556235	Heating Element Front Cover	A, IA, SA and WMA 73, 80 and 83 models; Stainless steel
	SP556236	Heating Element Front Cover	A, IA, SA and WMA 103, 105, 123, 135 and 153 models; Stainless steel
	SP556237	Heating Element Front Cover	A, IA and WMA 180, 203, 240, 253, 280 and 303 models; Stainless steel
	SP537729	Heating Element Front Cover	LW9, PA20, PAN20, AR, AR non-branded, NX and RX 80 models; Black
	SP537866	Heating Element Front Cover	AR, AR non-branded, LW, NX, PA and RX 12, 15, 25, 30, 105 and 135 models; Black
	SP537927	Heating Element Front Cover	LW20, LW27, AR, AR non-branded, NX, PA and RX 40, 55, 70, 180, 240 and 280 models; Black
14	SP309084000416	Bolt	M4x16
15	SP535414	Door Seal	PA20, PAN20, 9, 73, 80 and 83 models
	SP535418	Door Seal	12, 15, 25, 30, 103, 105, 123, 135 and 153 models
	SP535447	Door Seal	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models

Door (Drawing 2 of 2)



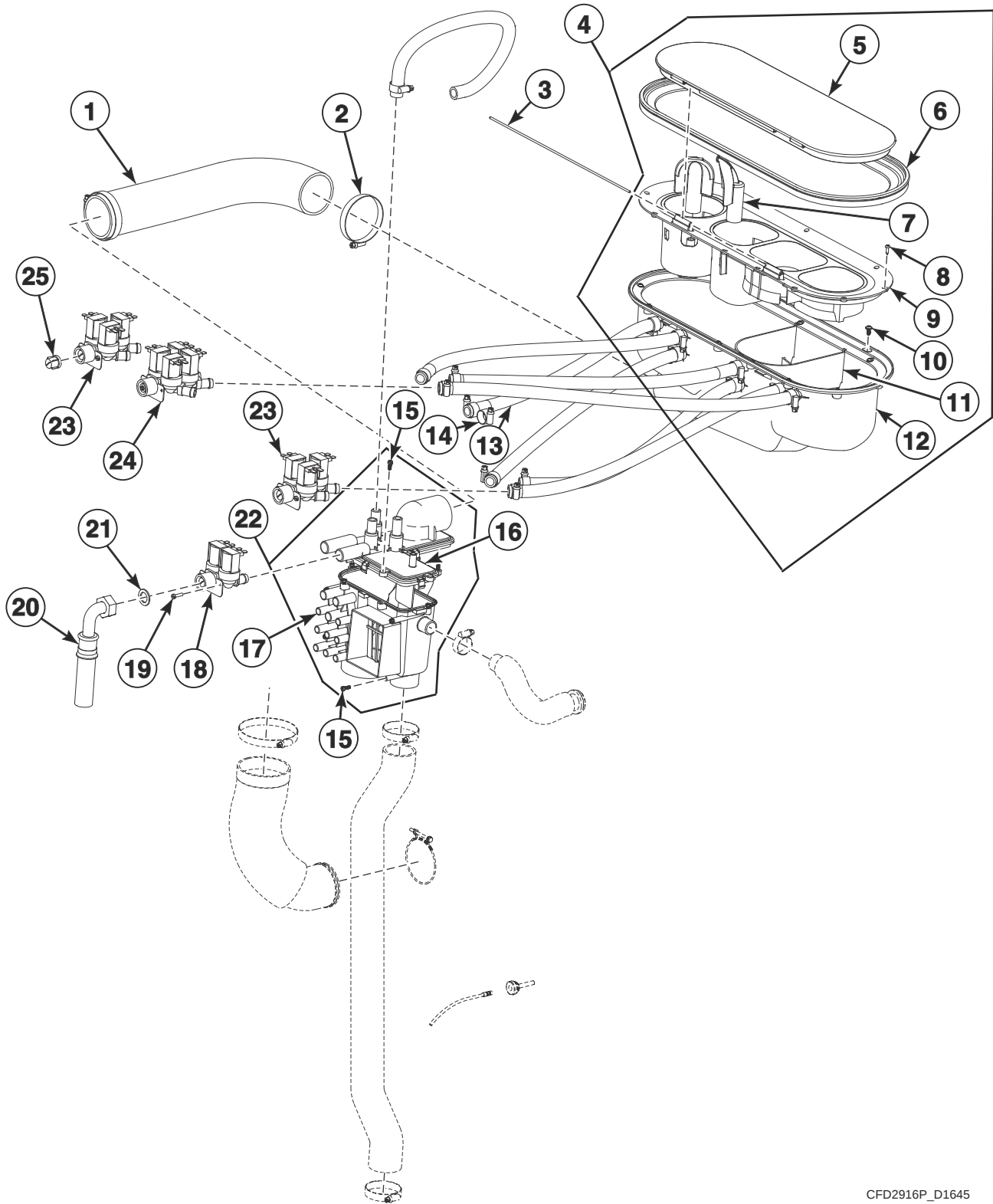
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Door (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP556273	Fixed Upper Hinge	SA models
	SP537839	Upper Hinge	All other models
2	SP556275	Upper Hinge	SA models
	SP537841	Upper Hinge	All other models
3	SP535402	Handle Torsion Spring	
4	SP537933	Lock Pin	
5	SP535421	Hinge Spacer	
6	SP556276	Lower Hinge	SA models
	SP537842	Lower Hinge	All other models
7	SP537864	Bolt	M6x16
8	SP556274	Fixed Lower Hinge	SA models
	SP537840	Lower Hinge	All other models
9	SP535479	Bolt	M6x25
10	SP535425	Door	A, AR, AR non-branded, IA, and WMA 73, 80 and 83 models; Black
	SP535428	Door	A, AR, AR non-branded, IA, and WMA 103, 105, 123, 135 and 153 models; Black
	SP535445	Door	A, AR, AR non-branded, IA, and WMA 180, 203, 240, 253, 280 and 303 models; Black
	SP553525	Door	LW9, PA20, PAN20, NX and RX 80 models; Gray
	SP553526	Door	LW, NX, PA and RX 12, 15, 25, 30, 105 and 135 models; Gray
	SP553527	Door	LW20, LW27, NX, PA and RX 40, 55, 70, 180, 240 and 280 models; Gray
	SP535423	Door	Model SAU080D; Chrome
	SP535426	Door	Model SAU105D; Chrome
11	SP529739	Casing	
12	SP553524	Bolt	M6x6
13	SP535406	Compression Spring	
14	SP535407	Handle Ball	
15	SP535437	Distinguishing Ring	A, AR, AR non-branded, IA, and WMA models; Red
	SP535411	Distinguishing Ring	LW, NX, PA, RX and SA models; Blue
16	SP552917	Handle	A, AR, AR non-branded, IA, and WMA models
	SP552916	Handle	LW, NX, PA and RX models
	SP556297	Handle	SA models
17	SP535436	Holder Cover	A, AR, AR non-branded, IA, and WMA models
	SP535412	Holder Cover	LW, NX, PA and RX models
	SP556278	Holder Cover	SA models
18	SP310985000006	Nut	M6
19	SP311902100006	Washer	M6
20	SP529710	Locating Segment	
21	SP535429	Handle Lower Part	

Water Inlet System (Drawing 1 of 4)

Optional for 27, 70, 280 and 303 Models



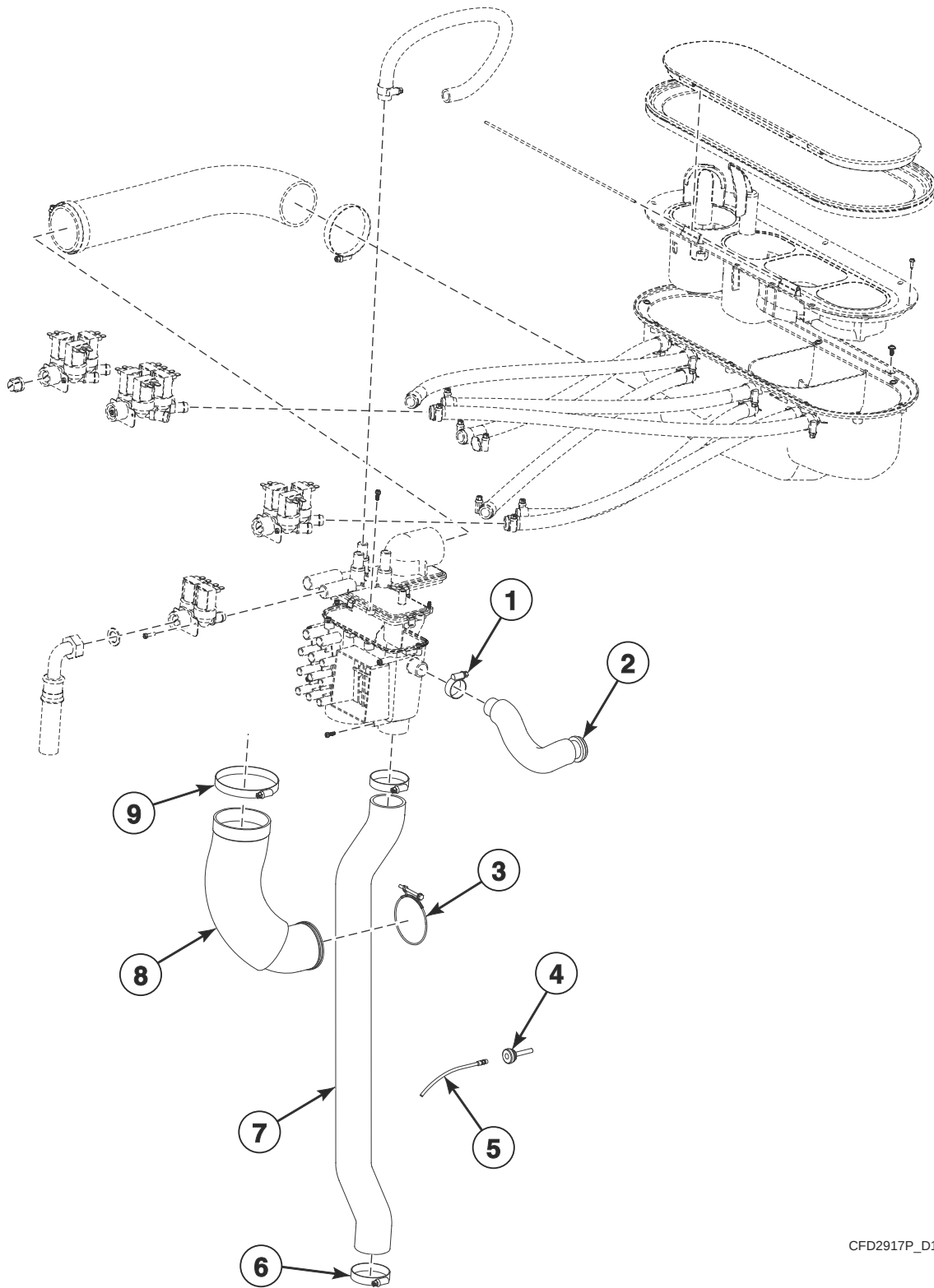
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Water Inlet System (Drawing 1 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP547890	Dispenser Elbow Pipe	9, PA20, PAN20, 73, 80 and 83 models
	SP547905	Dispenser Elbow Pipe	12, 25, 103, 105 and 123 models
	SP547921	Dispenser Elbow Pipe	15, 30, 135 and 153 models
	SP547994	Dispenser Elbow Pipe	LW20, 40, 180 and 203 models
	SP547995	Dispenser Elbow Pipe	55, 240 and 253 models
	SP554107	Dispenser Elbow Pipe	27, 70, 280 and 303 models
2	SPPRI240000021	Hose Clamp	60-80
3	SP540117	Pin	
4	SP540111	Soap Hopper	9, 12, 15, PA20, PAN20, 25, 30, 73, 80, 83, 103, 105, 123, 135 and 153 models
	SP540164	Soap Hopper	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models
5	SP551695	Dispenser Lid	SA models; Gray
	SP526461	Dispenser Lid	All other models; Black
6	SP540158	Dispenser Seal	
7	SP540113	Flap	
8	SP309798124313	Screw	ST3.5x13
9	SP540112	Soap Hopper Upper Cover	
10	SP529206	Screw	4x11
11	SP540122	Internal Vessel	9, 12, 15, PA20, PAN20, 25, 30, 73, 80, 83, 103, 105, 123, 135 and 153 models; Small
	SP540116	Internal Vessel	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models
12	SP540115	Main Vessel	
13	SPPRI540000014	Hose	13/19
	SP101745	Hose Pipe	For water approval
14	SPPRI240000002	Hose Clamp	12-22
15	SP526497	Screw	4x12
16	SP526557	Mixer Lid	
17	SP526565	Mixer Body	
18	SP547958	2-Way Valve	3/4 inch
19	SP309084000416	Bolt	4x16
20	SPPRI505000054	Filling Hose Pipe	Cold water
	SP547980	Filling Hose Pipe	Hot water
	SP101621	Filling Hose Pipe	For water approval
21	SPPRI520001009	Seal	
22	SP526558	Mixer	
23	SP547959	3-Way Valve	3/4 inch
24	SP548933	4-Way Valve	3/4 inch
25	SPPRI340004030	Filter	

Water Inlet System (Drawing 2 of 4)

Optional for 27, 70, 280 and 303 Models



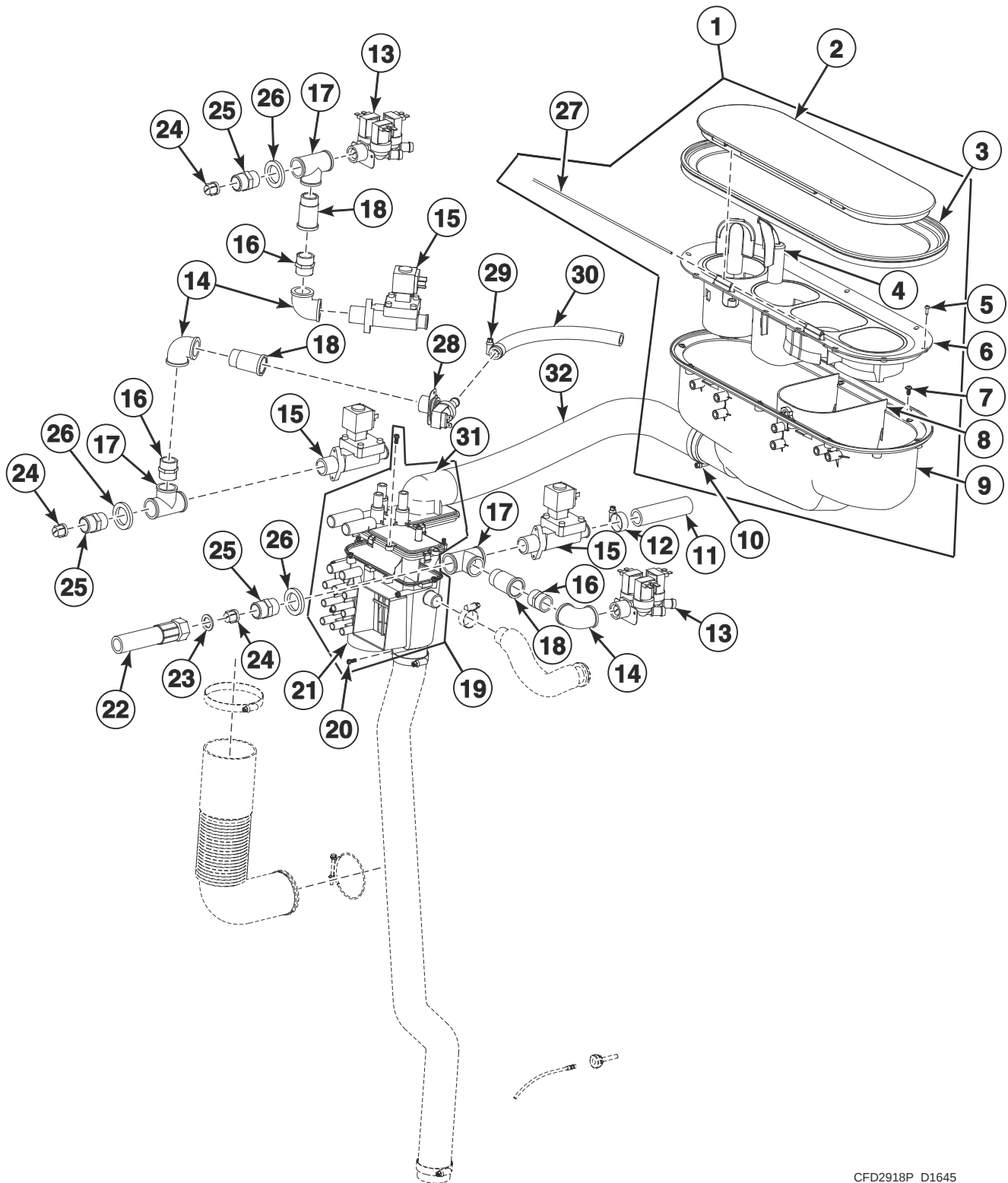
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Water Inlet System (Drawing 2 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SPPRI240000003	Hose Clamp	20-32
2	SP526509	Vent Hose	
3	SP526491	Hose Clamp	62-70
4	SP526439	Temperature Sensor Seal	
5	SP503839	Temperature Sensor	
6	SPPRI240000017	Hose Clamp	40-60
7	SP547940	Overflow Tube	9, PA20, PAN20, 73, 80 and 83 models
	SP547941	Overflow Tube	12, 15, 25, 30, 103, 105, 123, 135 and 153 models
	SP554176	Overflow Tube	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models
8	SP526456	Filling Elbow Pipe	9, PA20, PAN20, 73, 80 and 83 models
	SP526484	Filling Elbow Pipe	All other models
9	SPPRI240000007	Hose Clamp	70-90

Water Inlet System (Drawing 3 of 4)

27, 70, 280 and 303 Models
LW20, 40, 55, 180, 203, 240 and 253 Models Optional



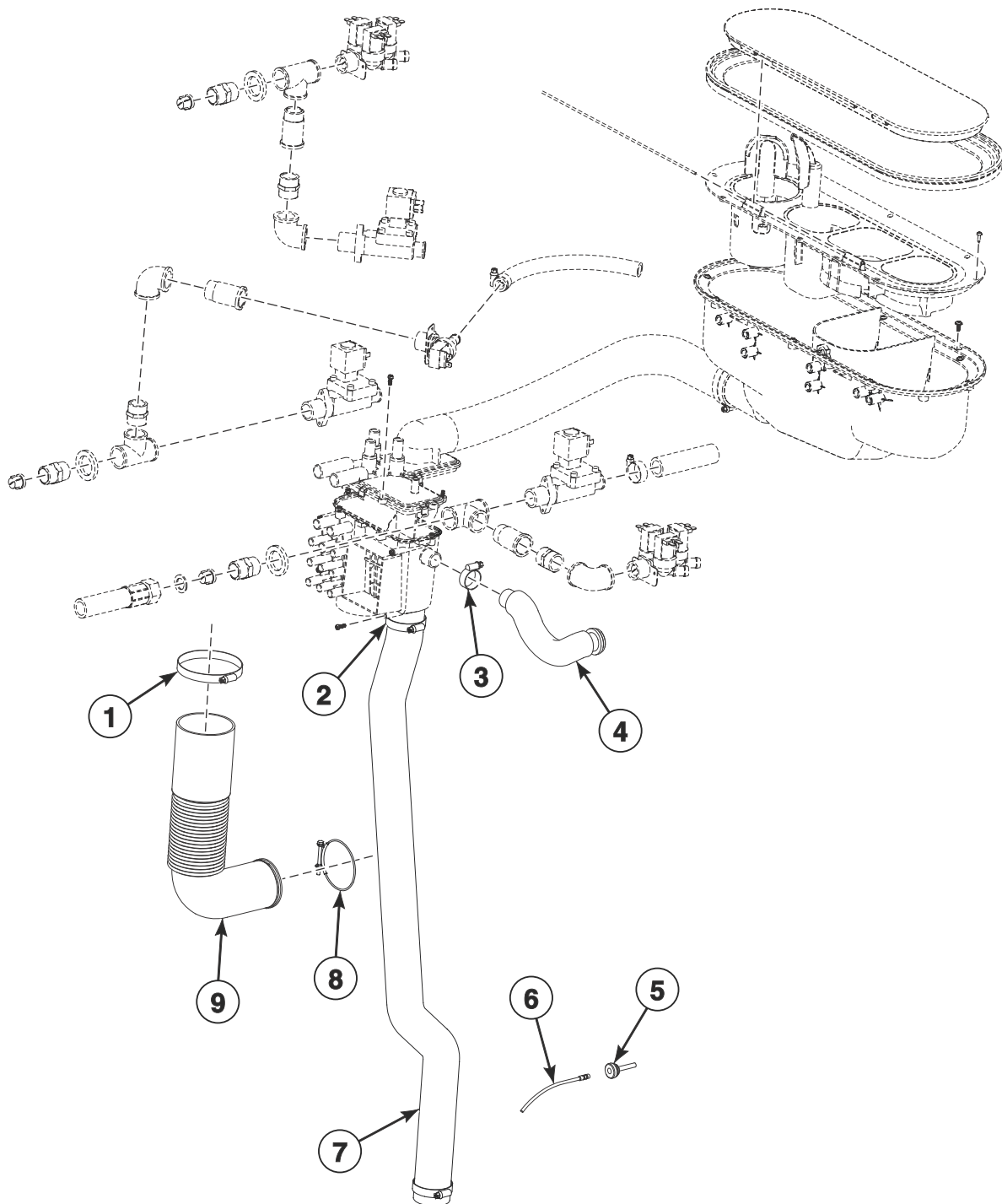
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Water Inlet System (Drawing 3 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
	SP548933	4-Way Valve	3/4 inch
1	SP540164	Soap Hopper	Gray
2	SP551695	Dispenser Lid	Black
	SP526461	Dispenser Lid	
3	SP540158	Dispenser Seal	
4	SP540113	Flap	
5	SP309798124313	Screw	ST3.5x13
6	SP540112	Soap Hopper Upper Cover	
7	SP529206	Screw	4x11
8	SP540116	Internal Vessel	
9	SP540115	Main Vessel	
10	SPPRI240000021	Hose Clamp	60-80
11	SPPRI540001019	Hose	
12	SPPRI240000003	Hose Clamp	20-32
13	SP547959	3-Way Valve	3/4 inch
14	SPPRI426002072	Elbow	3/4 inch
15	SPPRI340200056	1-Way Valve	3/4 inch
16	SPPRI426001217	Pipe Nipple	3/4 inch
17	SPPRI426001107	Tee	3/4 inch
18	SPPRI426003217	Extension	3/4 inch x 40
19	SP526558	Mixer	
20	SP526497	Screw	4x12
21	SP526565	Mixer Body	
22	SP533036	Filling Hose Pipe	CE models
	SP547831	Filling Hose Pipe	CSA models
23	SPPRI520001009	Seal	
24	SPPRI340004030	Filter	
25	SP510120	Pipe Nipple	3/4 inch
26	SPPRI231000062	Washer	28x42x5
27	SP540117	Pin	
28	SP554211	1-Way Valve	3/4 inch
29	SPPRI240000002	Hose Clamp	12-22
30	SPPRI540000014	Hose	13/19
31	SP526557	Mixer Lid	
32	SP547994	Dispenser Elbow Pipe	LW20, 40, 180 and 203 models
	SP547995	Dispenser Elbow Pipe	55, 240 and 253 models
	SP554107	Dispenser Elbow Pipe	27, 70, 280 and 303 models

Water Inlet System (Drawing 4 of 4)

27, 70, 280 and 303 Models
LW20, 40, 55, 180, 203, 240 and 253 Models Optional

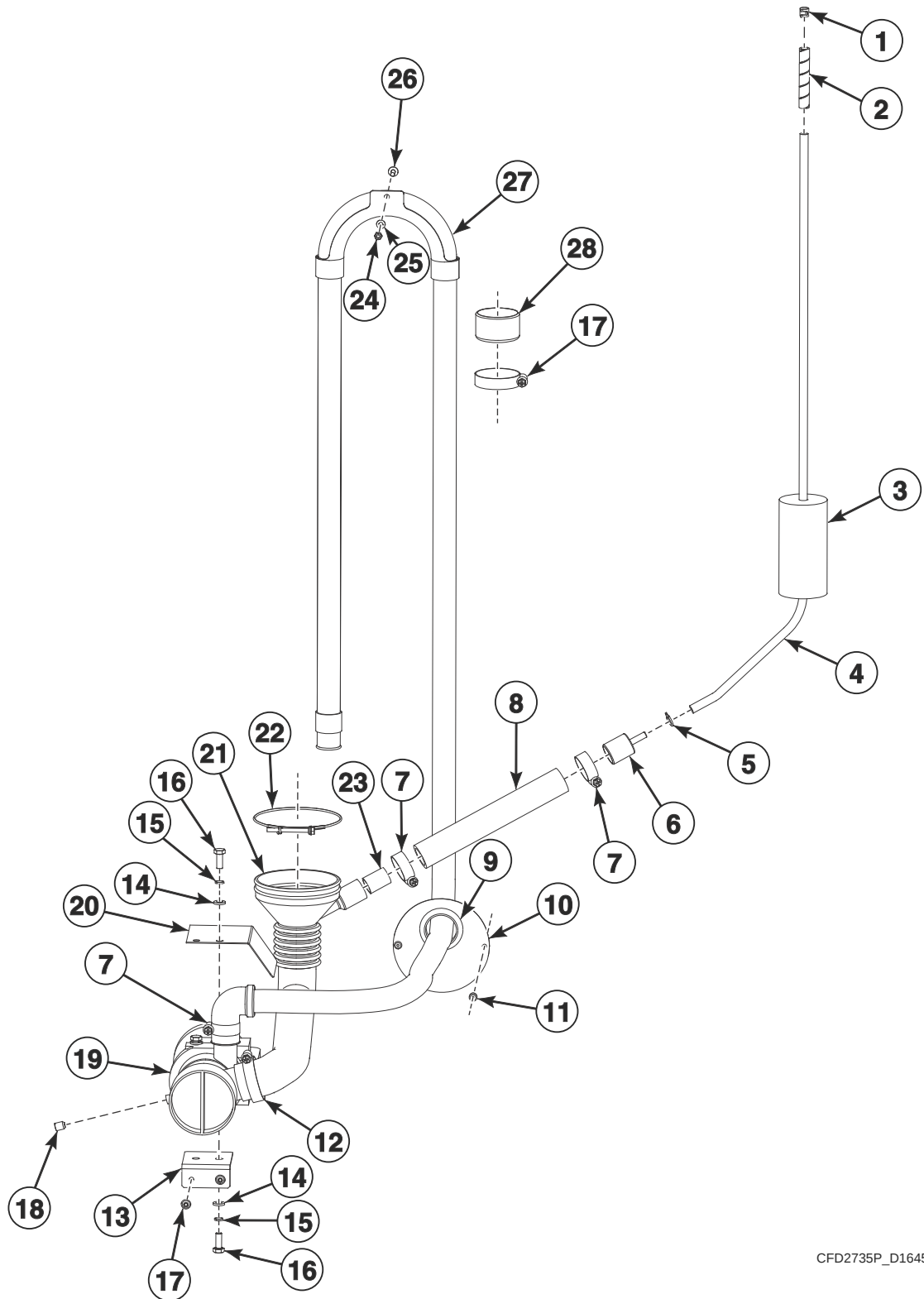


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Water Inlet System (Drawing 4 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SPPRI240000007	Hose Clamp	70-90
2	SPPRI240000017	Hose Clamp	40-60
3	SPPRI240000003	Hose Clamp	20-32
4	SP526509	Vent Hose	
5	SP526439	Temperature Sensor Seal	
6	SP503839	Temperature Sensor	
7	SP554176	Overflow Tube	
8	SP526491	Hose Clamp	62-70
9	SP526484	Filling Elbow Pipe	

Drain System - 9, PA20, PAN20, 73, 80 and 83 Models with Drain Pump

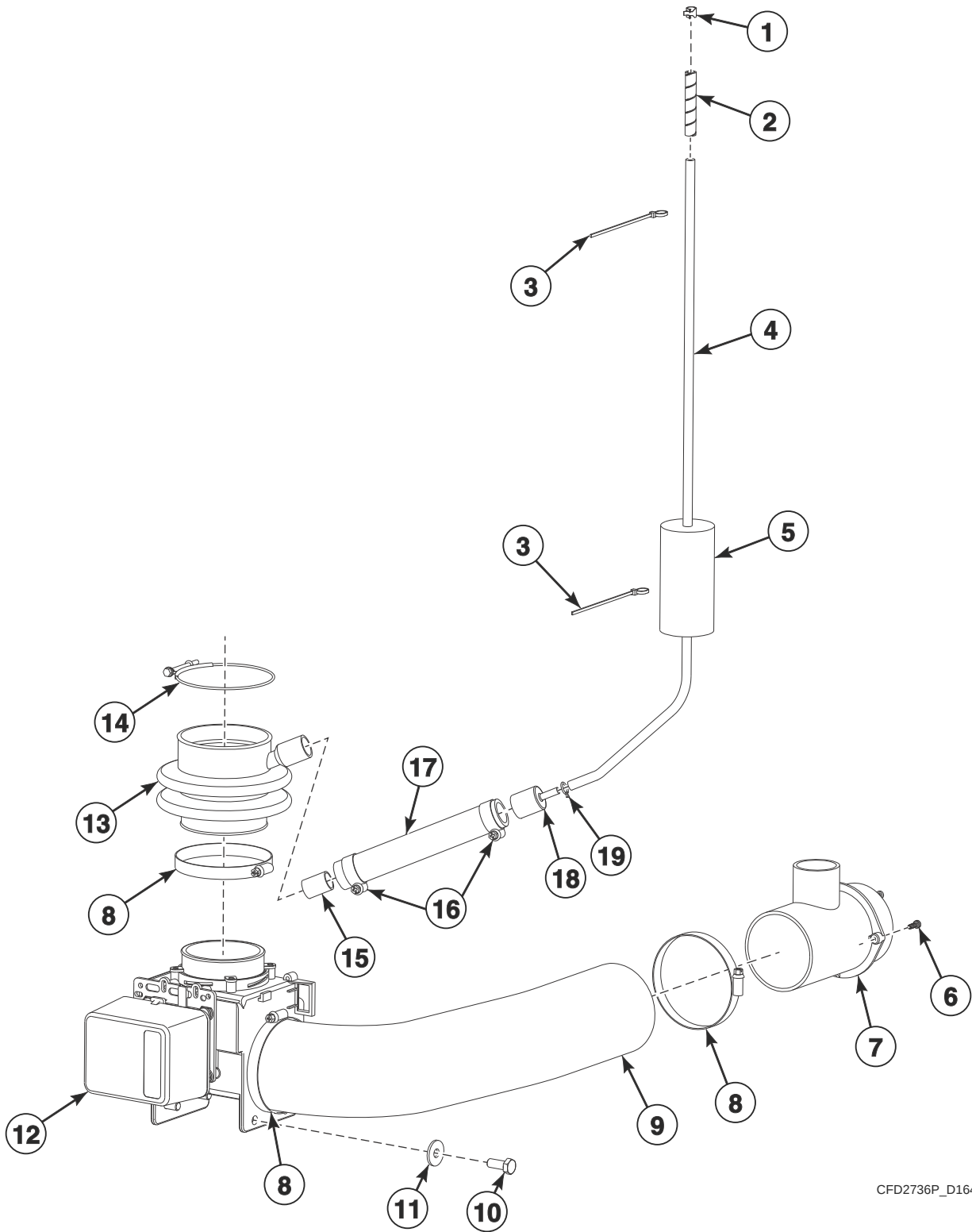


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Drain System - 9, PA20, PAN20, 73, 80 and 83 Models with Drain Pump

REF	PART NO.	DESCRIPTION	COMMENTS
	SPPRI704000053	Sealant	Silicone
1	SP540183	Spring Clamp	
2	SP283449080200	Spiral	
3	SP100188	Foam Roller	
4	SPPRI540001003	Water Level Switch Hose	
5	SPPRI241000017	Hose Clamp	A5.5
6	SPPRI503000027	Air Trap Reduction	
7	SPPRI240000003	Hose Clamp	20-32
8	SPPRI503002049	Air Trap Hose	
9	SPPRI501001078	Bushing	
10	SP547807	Drain Pump Hose Bushing	
11	SP313250004063	Rivet	4x6.3 with a crank
12	SPPRI240000008	Hose Clamp	32-50
13	SP547889	Pump Holder	
14	SP311125000006	Washer	6.4
15	SP311127000006	Washer	6
16	SP309933000616	Bolt	M6x16
17	SP529206	Screw	4x11
18	SP309916000810	Bolt	M8x10
19	SPPRI333000017	Drain Pump	All models except CSA models
20	SP500140	Pump Cover	
21	SP547803	Drain Elbow	
22	SP526532	Hose Clamp	82-90
23	SP500125	Reinforcement Tube	
24	SP514193	Nut	M4
25	SP311125000004	Washer	4.3
26	SP521957	Bolt	M4x12
27	SP521558	Drain Hose Pipe	
28	SP526568	Cylinder Cap	

Drain System

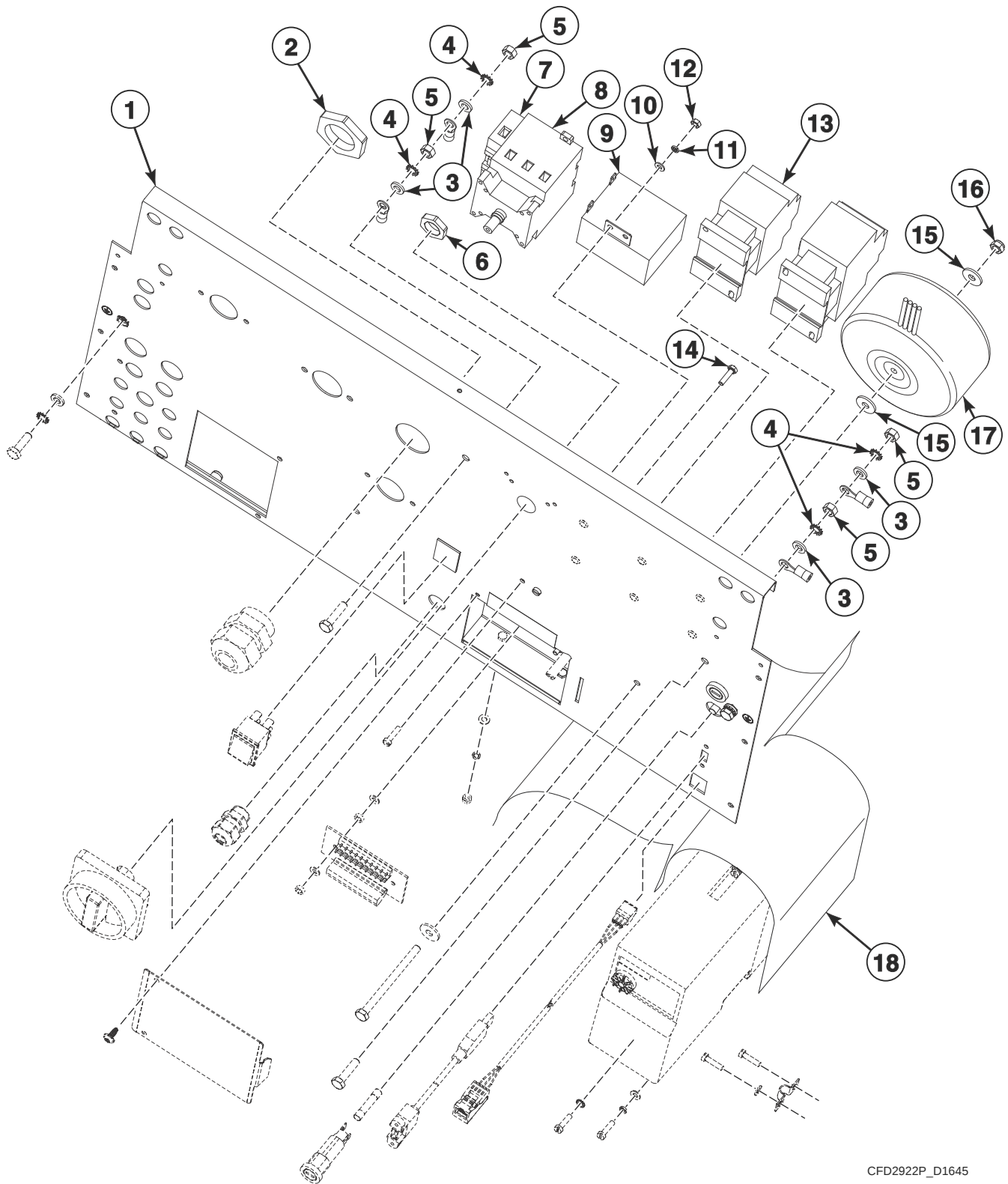


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Drain System

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP540183	Spring Clamp	
2	SP283449080200	Spiral	
3	SP345000626088	Binding Strip	
4	SPPRI540001003	Water Level Switch Hose	
5	SP100188	Foam Roller	
6	SP526497	Screw	4x12
7	SP526454	Tee	
8	SPPRI240000007	Hose Clamp	70-90
9	SP526457	Drain Elbow	9, 12, PA20, PAN20, 25, 73, 80, 83 103, 105 and 123 models
	SP547911	Drain Elbow	15, 30, 135 and 153 models
	SP547965	Drain Elbow	LW20, 40, 180 and 203 models
	SP547963	Drain Elbow	55, 240 and 253 models
	SP554106	Drain Elbow	27, 70, 280 and 303 models
10	SP309933000820	Bolt	M8x20
11	SP311902100008	Washer	8
12	SP526460	Drain Valve	Includes SP550674 Drain Valve Chamber and SPPRI340002051 Drain Valve Motor
	SP550674	Drain Valve Chamber	
	SPPRI340002051	Drain Valve Motor	
	SP547821	Reverse Function Drain Valve	All models except CSA models
	SP554349	Drain Valve Seal	Use with SP547821 Reverse Function Drain Valve
13	SP526492	Drain Hose Pipe	
14	SP526532	Hose Clamp	82-90
15	SP500125	Reinforcement Tube	
16	SPPRI240000003	Hose Clamp	20-32
17	SPPRI503002049	Air Trap Hose	
18	SPPRI503000027	Air Trap Reduction	
19	SPPRI241000017	Hose Clamp	A5.5

Rear Panel (Drawing 1 of 2)

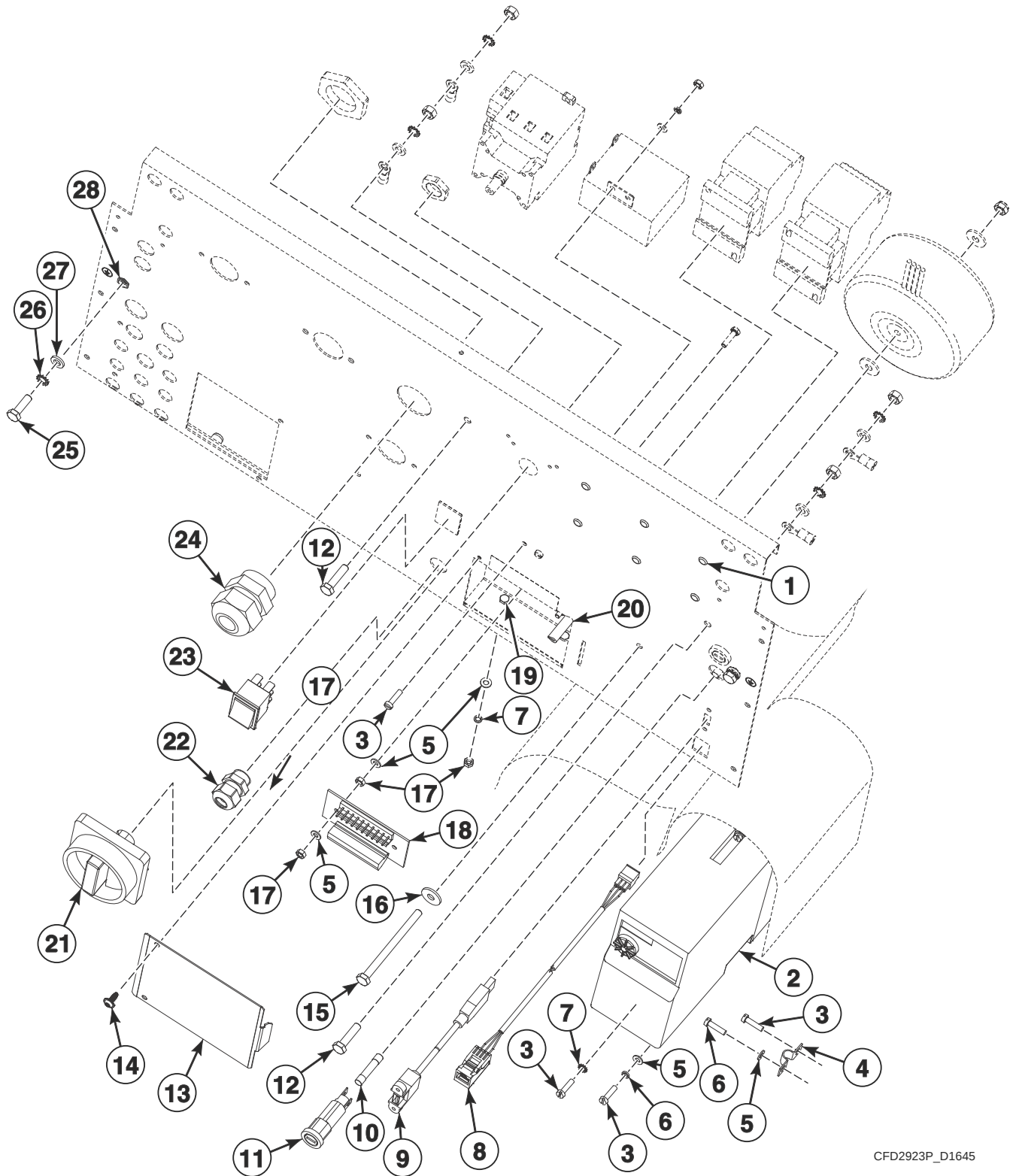


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Rear Panel (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP559232	Rear Panel	IA 80 models
	SP559233	Rear Panel	IA 105 and 135 models
	SP559240	Rear Panel	IA 180, 240 and 280 models
	SP547884	Rear Panel	PA20, PAN20, A, AR, AR non-branded, LW, NX, RX, SA and WMA 9, 73, 80 and 83 models
	SP547895	Rear Panel	A, AR, AR non-branded, LW, NX, PA, RX, SA and WMA 12, 25, 103, 105 and 123 models
	SP547909	Rear Panel	A, AR, AR non-branded, LW, NX, PA, RX and WMA 15, 30, 123, 135 and 153 models
	SP547988	Rear Panel	LW20, A, AR, AR non-branded, NX, PA, RX, and WMA 40, 180 and 203 models
	SP547989	Rear Panel	AR, AR non-branded, NX, PA, RX, and WMA 55, 240 and 253 models
	SP547990	Rear Panel	AR, AR non-branded, LW, NX, PA, RX, and WMA 27, 70, 280 and 303 models
2	SP101419	Nut	Cable bushing; M32x1.5
3	SP311125100006	Washer	6.4
4	SP311679824006	Washer	M6
5	SP310934100006	Nut	M6
6	SP101416	Nut	Cable bushing; M16
7	SP506407	Main Switch Fourth Pole	25A
	SPPRI404001098	Main Switch Fourth Pole	32A
	SPPRI404001099	Main Switch Fourth Pole	63A
8	SPPRI404000097	Main Switch	25A
	SPPRI404000098	Main Switch	32A
	SPPRI404000099	Main Switch	63A
9	SP514071	Filter	9, 12, 15, PA20, PAN20, 25, 30, 73, 80, 83, 103, 105, 123, 135 and 153 models; 12MSW2T2
	SP516012	Filter	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models; 20MSW6
	SP525935	Filter	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models; FFR-CSH-80-16A-RF1-LL
10	SP311125000004	Washer	4.3
11	SP311127000004	Washer	4
12	SP310934000004	Nut	M4
13	SP514038	Contactor	LC1-D09M7
	SP514042	Contactor	LC1-D18M7
	SPPRI345002019	Contactor	LC1-D32M7
	SP514043	Contactor	LC1-D50M7
14	SP309933000416	Bolt	M4x16
15	SP311902100006	Washer	M6
16	SP310985000006	Nut	M6
17	SP552201	Transformer	9, 12, 15, PA20, PAN20, 25, 30, 73, 80, 83, 103, 105, 123, 135 and 153 models
	SP516648	Transformer	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models
18	SP547945	Motor and Frequency Inverter Cover	9, PA20, PAN20, 73, 80 and 83 models
	SP547902	Motor and Frequency Inverter Cover	12, 25, 103, 105 and 123 models
	SP547947	Motor and Frequency Inverter Cover	15, 30, 135 and 153 models
	SP547996	Motor and Frequency Inverter Cover	LW20, 40, 180 and 203 models; Normal spin
	SP547997	Motor and Frequency Inverter Cover	55, 240 and 253 models; Normal spin
	SP554153	Motor and Frequency Inverter Cover	27, 70, 280 and 303 models; Normal spin
	SP554267	Motor and Frequency Inverter Cover	LW20, 40, 180 and 203 models; Medium spin
	SP554269	Motor and Frequency Inverter Cover	55, 240 and 253 models; Medium spin
	SP554270	Motor and Frequency Inverter Cover	27, 70, 280 and 303 models; Medium spin

Rear Panel (Drawing 2 of 2)

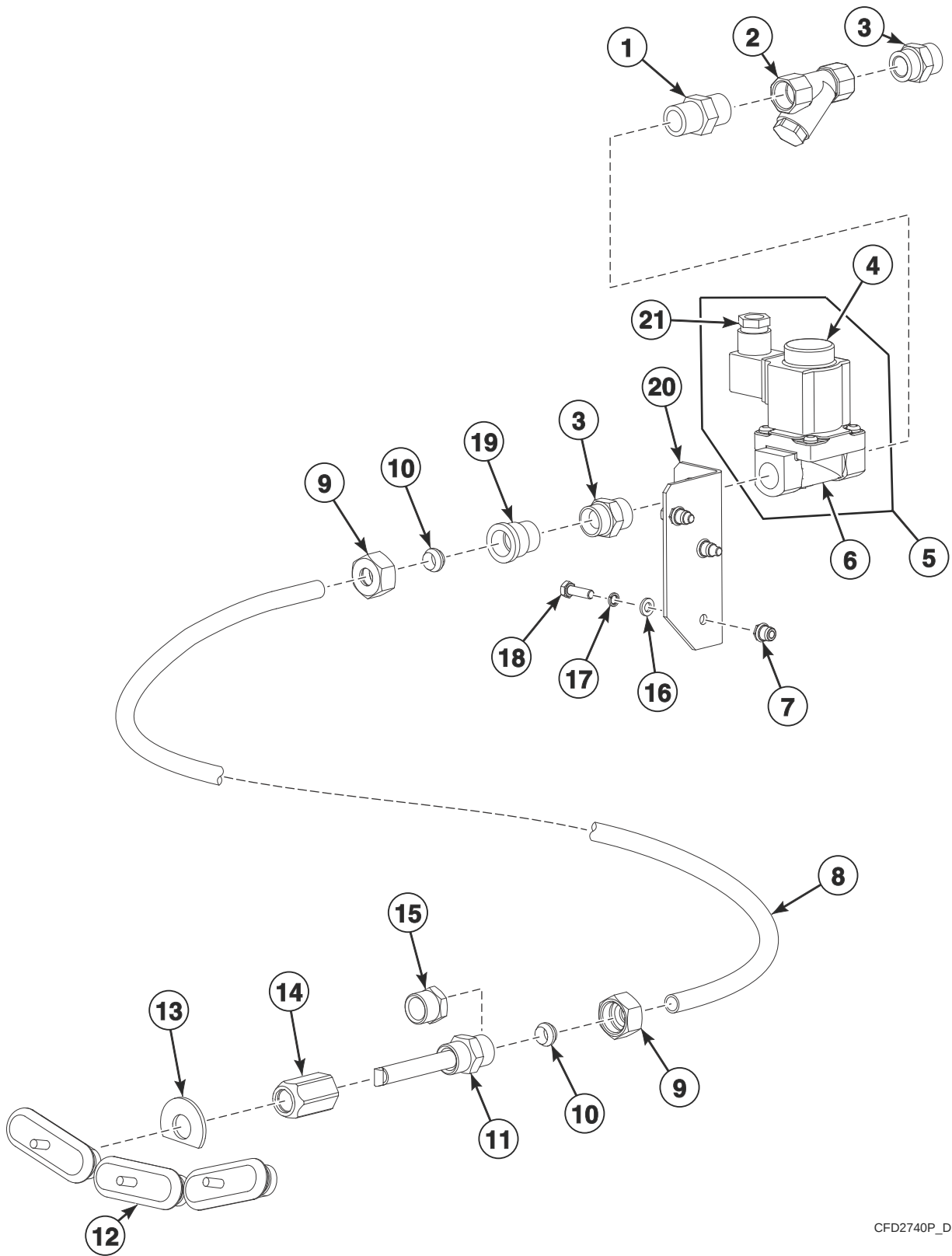


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Rear Panel (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	SP552473	MC7 Control Board Main Wiring	20, 25 and 30 CSA models
	SP552474	MC7 Control Board Main Wiring	40, 55 and 70 CSA models
	SP557766	MC7 Control Board Main Wiring	80, 105 and 135 CE models
	SP557767	MC7 Control Board Main Wiring	180, 240 and 280 CE models
	SP552499	Motor Cable	9, PA20, PAN20, 73, 80 and 83 models
	SP540180	Liquid Soap Supply Connection Kit	9, 12, 15, PA20, PAN20, 25, 30, 73, 80, 83, 103, 105, 123, 135 and 153 models
	SP528443	Liquid Soap Supply Connection Kit	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models
1	SP313250004007	Rivet	4x7 with a crank
2	SP528430	Frequency Inverter	9, PA20, PAN20, 73, 80 and 83 models; FR-D720S-025-E8
	SP525929	Frequency Inverter	12, 15, LW20, 25, 30, 40, 103, 105, 123, 135, 153, 180 and 203 models; FR-D720S-042-E8
	SP525930	Frequency Inverter	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models; FR-D720S-070-E8
	SP525934	Frequency Inverter	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models; FR-D740-036-E8
	SP528324	Communication Cable	9, PA20, PAN20, 73, 80 and 83 models
	SP528325	Communication Cable	Models all except 9, PA20, PAN20, 73, 80 and 83 models
3	SP309084000416	Bolt	M4x16
4	SP528392	Cable Clamp	
5	SP311125000004	Washer	4.3
6	SP311127000004	Washer	4
7	SP311679800004	Washer	M4
8	SP545234	Cable	RS485; With connectors
9	SP547006	USB Cable	Rear panel
10	SP345805163032	Fuse	6.3x32mm; T1A/500V
	SP345805005020	Fuse	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models; 5x20mm; T0.5A/250V
11	SPPRI401003020	Fuse Housing	6.3x32mm
	SPPRI401001020	Fuse Housing	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models; 5x20mm
12	SP309933100625	Bolt	M6x25
13	SP547886	Rear Panel Lid	
14	SP529206	Screw	4x11
15	SP547925	Bolt	M6x80
16	SP311902100006	Washer	M6
17	SP310934000004	Nut	M4
18	SP524714	Soap Relay Board	
	SP528149	Pump Relay Board to LED Terminal Cable	9, 12, 15, PA20, PAN20, 25, 30, 73, 80, 83, 103, 105, 123, 135 and 153 models
	SP528150	Pump Relay Board to LED Terminal Cable	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models
	SP557944	Soap Link Kit	SP557947 External Block Signal Cable; 2.8m
19	SP309933240408	Bolt	M4x8
20	SPPRI505000058	Profiled Sealing	
21	SPPRI404000095	Main Switch Knob	
22	SP101406	Cable Bushing	M16
23	SP100388	Switch	
24	SP101409	Cable Bushing	M32x1.5
	SP557952	Cable Bushing Insert	M32; Use with small diameter cables
25	SP309933000620	Bolt	M6x20
26	SP311679824006	Washer	M6
27	SP311125240006	Washer	6.4
28	SP313251000006	Nut	M6

Steam Heating

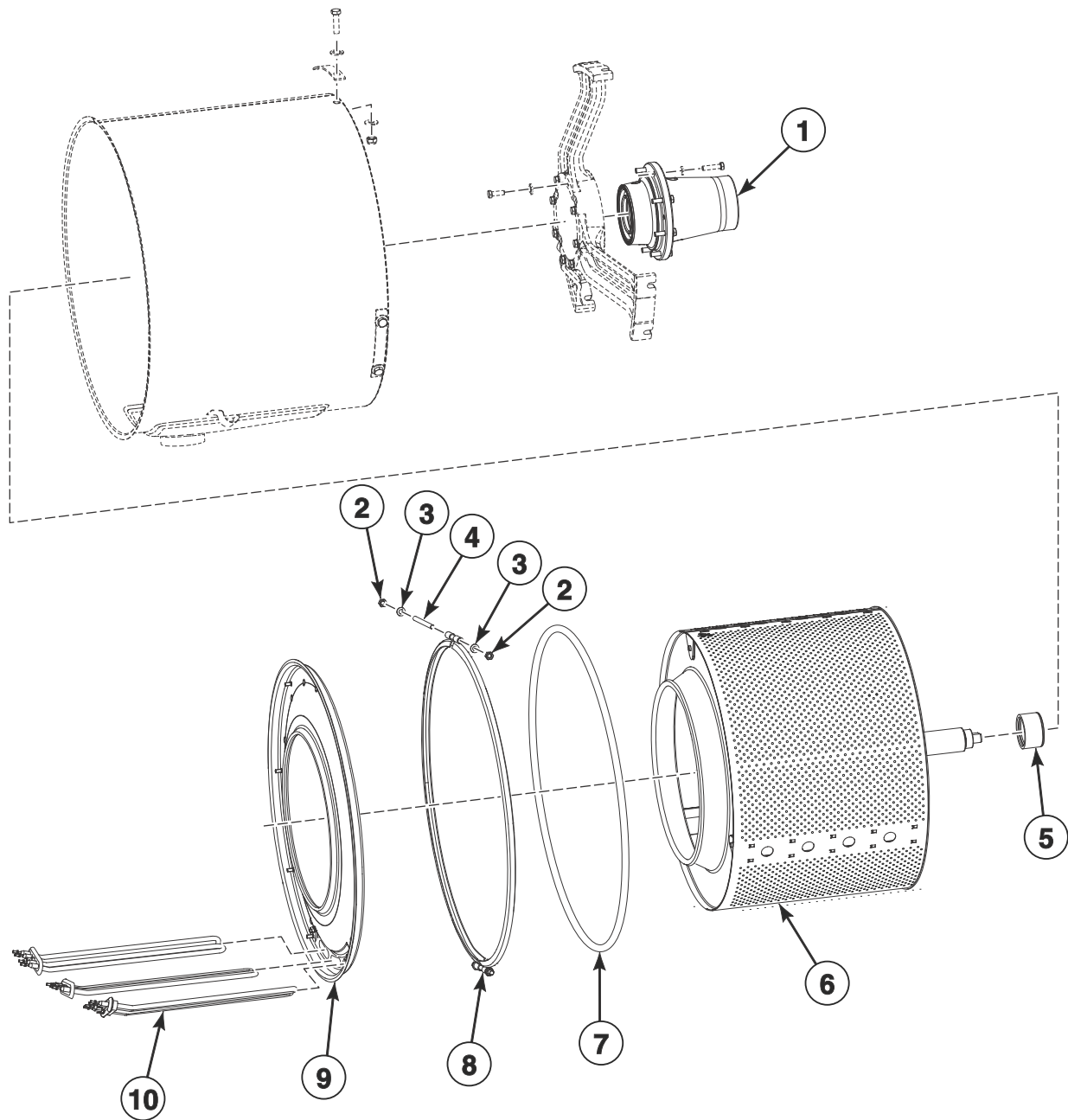


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Steam Heating

REF	PART NO.	DESCRIPTION	COMMENTS
	SP559316	Steam Kit	9, PA20, PAN20, 73, 80 and 83 models
	SP559317	Steam Kit	12, 25, 103, 105 and 123 models
	SP559318	Steam Kit	15, 30, 135 and 153 models
	SP559319	Steam Kit	LW20, 40, 180 and 203 models
	SP554339	Steam Kit	27, 55, 70, 240 and 253, 280 and 303 models
	SP526564	Seal	
	SP101403	Adhesive	Loctite 5366
	SP245704000603	Adhesive	Loctite 603
1	SP319428324012	Adapter	1/2 inch
2	SP405054120215	Steam Filter	
3	SPR22112000114	Pipe Nipple	1/2 inch
4	SP554110	Coil	50/60 Hertz
5	SP514164	Steam Valve	1/2 inch
6	SP514165	Steam Valve Body	
7	SP313251000006	Nut	M6
8	SP547943	Steam Tube	9, PA20, PAN20, 73, 80 and 83 models
	SP547949	Steam Tube	12, 25, 103, 105 and 123 models
	SP547957	Steam Tube	15, 30, 135 and 153 models
	SP548000	Steam Tube	LW20, 40, 180 and 203 models
	SP554119	Steam Tube	27, 55, 70, 240 and 253, 280 and 303 models
9	SP547952	Nut	1/2 inch
10	SP230100007014	Fastening Cone	
11	SP526525	Steam Injector	
12	SPPRI342001016	Heating Element Hole Plug	
13	SP547981	Washer	
14	SP547968	Adapter	G3/8 inch / G1/2 inch
15	SPPRI426001268	Plug	1/2 inch; Electric and steam heat
16	SP311125000006	Washer	6.4
17	SP311127000006	Washer	6
18	SP309933000620	Bolt	M6x20
19	SP319413102015	Extension Tube	9, PA20, PAN20, 73, 80 and 83 models; 1/2 inch x 15
	SP515348	Extension Tube	12, 15, 25, 30, 103, 105, 123, 135 and 153 models; 1/2 inch
20	SP547944	Steam Valve Support	9, PA20, PAN20, 73, 80 and 83 models
	SP547950	Steam Valve Support	12, 25, 103, 105 and 123 models
	SP547956	Steam Valve Support	15, 30, 135 and 153 models
	SP547999	Steam Valve Support	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models
21	SP554156	Connector	

Washing Drum and Tub (Drawing 1 of 2)

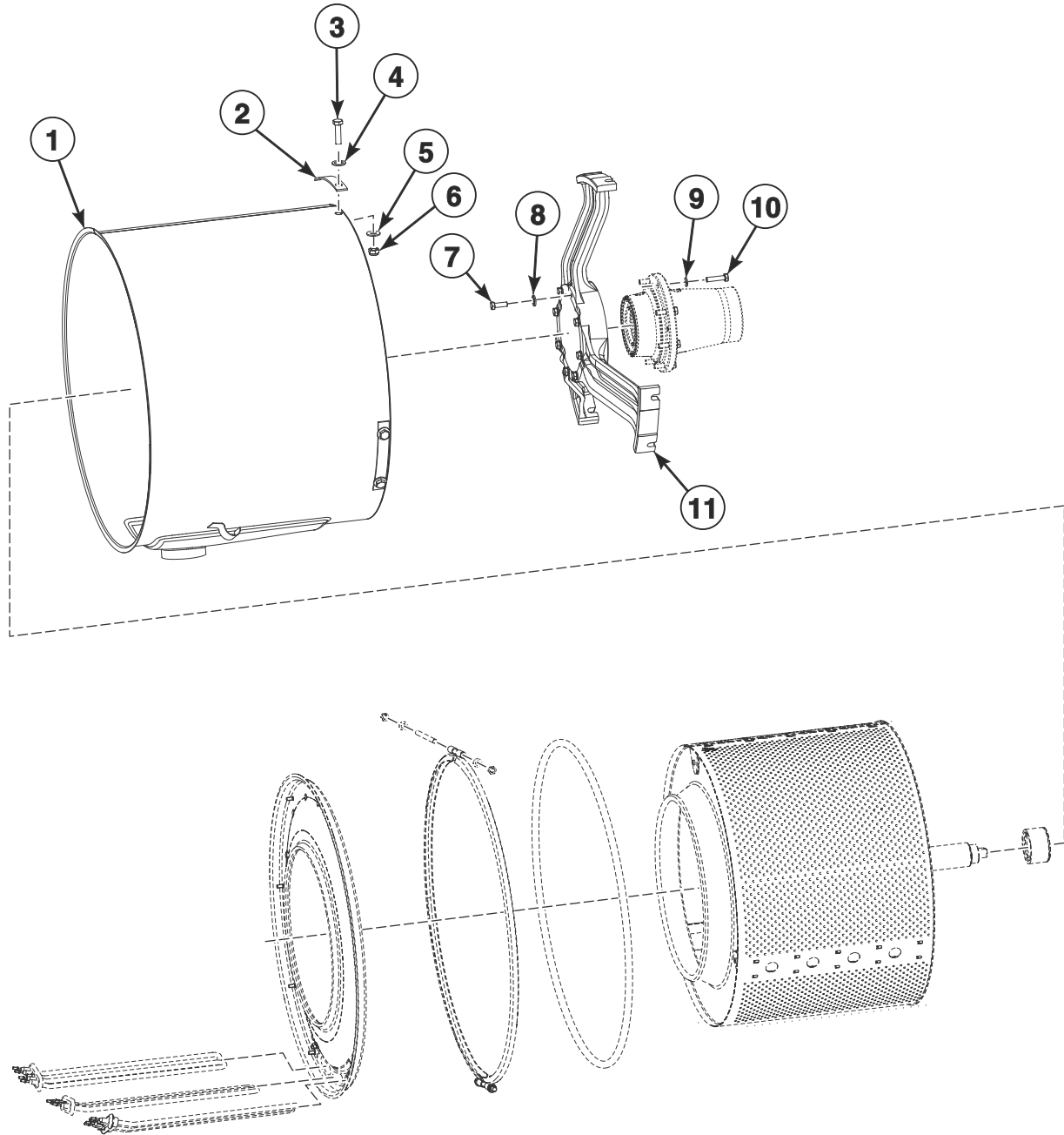


CFD2926P_D1645

Washing Drum and Tub (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP537973	Bearing Housing	9, PA20, PAN20, 73, 80 and 83 models
	SP537862	Bearing Housing	12, 25, 103, 105 and 123 models
	SP537984	Bearing Housing	15, 30, 135 and 153 models
	SP552941	Bearing Housing	LW20, 40, 180 and 203 models; Normal spin
	SP552946	Bearing Housing	55, 240 and 253 models; Normal spin
	SP552949	Bearing Housing	27, 70, 280 and 303 models; Normal spin
	SP552903	Bearing Housing	LW20, 40, 180 and 203 models; Medium spin
	SP537814	Bearing Housing	55, 240 and 253 models; Medium spin
	SP552984	Bearing Housing	27, 70, 280 and 303 models; Medium spin
2	SP310934240008	Nut	
3	SP311125240008	Washer	
4	SPF02119000415	Bolt	
5	SP537843	Shaft Ring	
	SP552982	Shaft Ring	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models; Medium spin
6	SP537971	Washing Drum	9, PA20, PAN20, 73, 80 and 83 models
	SP537977	Washing Drum	12, 25, 103, 105 and 123 models
	SP537980	Washing Drum	15, 30, 135 and 153 models
	SP552942	Washing Drum	LW20, 40, 180 and 203 models; Normal spin
	SP552947	Washing Drum	55, 240 and 253 models; Normal spin
	SP552950	Washing Drum	27, 70, 280 and 303 models; Normal spin
	SP552999	Washing Drum	LW20, 40, 180 and 203 models; Medium spin
	SP537961	Washing Drum	55, 240 and 253 models; Medium spin
	SP552986	Washing Drum	27, 70, 280 and 303 models; Medium spin
	SP559905	Washing Drum	9, PA20, PAN20, 73, 80 and 83 models; Normal spin; 7mm perforation
	SP559906	Washing Drum	12, 25, 103, 105 and 123 models; Normal spin; 7mm perforation
	SP559907	Washing Drum	15, 30, 135 and 153 models; Normal spin; 7mm perforation
	SP559908	Washing Drum	LW20, 40, 180 and 203 models; Normal spin; 7mm perforation
	SP559909	Washing Drum	55, 240 and 253 models; Normal spin; 7mm perforation
7	SP537719	Seal	9, PA20, PAN20, 73, 80 and 83 models; D10-1800mm
	SP537739	Seal	12, 15, 25, 30, 103, 105, 123, 135 and 153 models; D10-2100mm
	SP537821	Seal	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models; D10-2550mm
8	SP537717	Clamp	9, PA20, PAN20, 73, 80 and 83 models
	SP537737	Clamp	12, 15, 25, 30, 103, 105, 123, 135 and 153 models
	SP537822	Clamp	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models
9	SP537722	External Tub Front Plate	9, PA20, PAN20, 73, 80 and 83 models
	SP537742	External Tub Front Plate	12, 15, 25, 30, 103, 105, 123, 135 and 153 models
	SP537819	External Tub Front Plate	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models
10	SP540143	Heating Element	9, PA20, PAN20, 73, 80 and 83 models; 2000W; 325mm
	SP540144	Heating Element	3000W; 325mm
	SP540145	Heating Element	2x1500kW; 325mm
	SP540146	Heating Element	12, 15, 25, 30, 103, 105, 123, 135 and 153 models; 2x2000W; 325mm
	SP540142	Heating Element	9, PA20, PAN20, 73, 80 and 83 models; 2x2300W; 325mm
	SP540127	Heating Element	LW20, 40, 55, 180, 203, 240 and 253 models; 2x2000W; 470mm
	SP540132	Heating Element	LW20, 40, 55, 180, 203, 240 and 253 models; 2x3000W; 470mm
	SP554152	Heating Element	27, 70, 280 and 303 models; 2x3650W; 570mm

Washing Drum and Tub (Drawing 2 of 2)

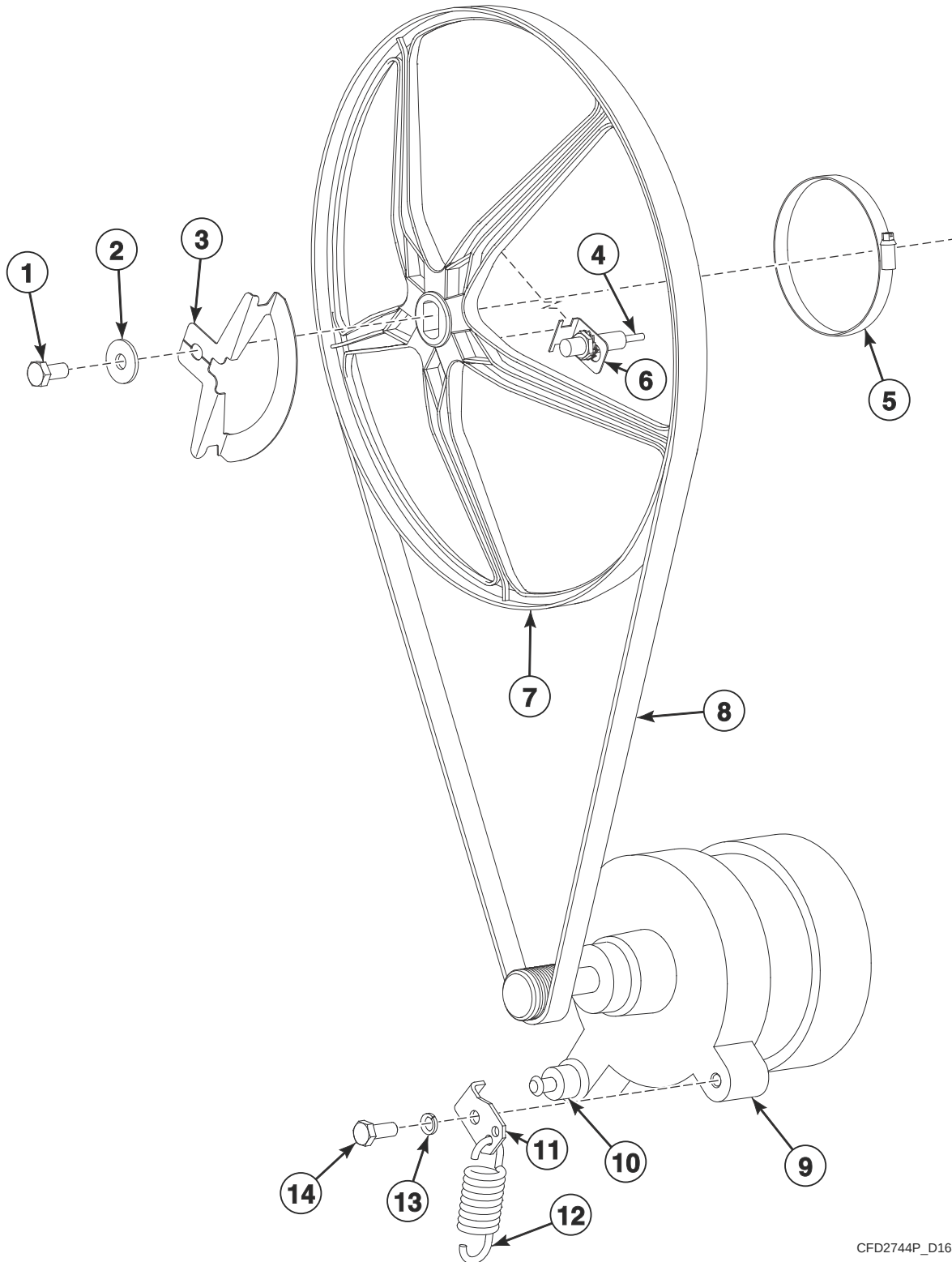


CFD2927P_D1645

Washing Drum and Tub (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	SP245704003021	Adhesive	Use with bolt
	SPPRI704000053	Sealant	Silicone
	SP245704000050	Adhesive	
	SP510889	Anticorrosive Agent	
1	SP537714	External Tub	9, PA20, PAN20, 73, 80 and 83 models; Steam heat
	SP537736	External Tub	12, 25, 103, 105 and 123 models; Steam heat
	SP537764	External Tub	15, 30, 135 and 153 models; Steam heat
	SP552938	External Tub	LW20, 40, 180 and 203 models; Normal spin; Steam heat
	SP552939	External Tub	55, 240 and 253 models; Normal spin; Steam heat
	SP552940	External Tub	27, 70, 280 and 303 models; Normal spin; Steam heat
	SP537810	External Tub	LW20, 40, 180 and 203 models; Medium spin; Steam heat
	SP537837	External Tub	55, 240 and 253 models; Medium spin; Steam heat
	SP552966	External Tub	27, 70, 280 and 303 models; Medium spin; Steam heat
	SP537916	External Tub	9, PA20, PAN20, 73, 80 and 83 models; Electric heat
	SP537917	External Tub	12, 25, 103, 105 and 123 models; Electric heat
	SP537918	External Tub	15, 30, 135 and 153 models; Electric heat
	SP552953	External Tub	LW20, 40, 180 and 203 models; Normal spin; Electric heat
	SP552954	External Tub	55, 240 and 253 models; Normal spin; Electric heat
	SP552955	External Tub	27, 70, 280 and 303 models; Normal spin; Electric heat
	SP537921	External Tub	LW20, 40, 180 and 203 models; Medium spin; Electric heat
	SP537922	External Tub	55, 240 and 253 models; Medium spin; Electric heat
2	SP552967	External Tub	27, 70, 280 and 303 models; Medium spin; Electric heat
	SP537897	Washer	9, PA20, PAN20, 73, 80 and 83 models
	SP537885	Washer	12, 15, 25, 30, 103, 105, 123, 135 and 153 models
3	SP537898	Washer	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models
	SP527420	Bolt	9, 12, 15, PA20, PAN20, 25, 30, 73, 80 and 83, 103, 105, 123, 135 and 153 models; M10x40
	SP309933001250	Bolt	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models; M12x50
4	SP311737000010	Washer	9, 12, 15, PA20, PAN20, 25, 30, 73, 80 and 83, 103, 105, 123, 135 and 153 models; M10
5	SP311737000010	Washer	9, 12, 15, PA20, PAN20, 25, 30, 73, 80 and 83, 103, 105, 123, 135 and 153 models; M10
	SP537898	Washer	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models
6	SP310985000010	Nut	9, 12, 15, PA20, PAN20, 25, 30, 73, 80 and 83, 103, 105, 123, 135 and 153 models; M10
	SP310985000012	Nut	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models; M12
7	SP309933240825	Bolt	9, 12, 15, PA20, PAN20, 25, 30, 73, 80 and 83, 103, 105, 123, 135 and 153 models; M8x25
	SP309933241035	Bolt	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models; M10x35
8	SP311125240008	Washer	9, 12, 15, PA20, PAN20, 25, 30, 73, 80 and 83, 103, 105, 123, 135 and 153 models; M8
9	SP311125000008	Washer	9, 12, 15, PA20, PAN20, 25, 30, 73, 80 and 83, 103, 105, 123, 135 and 153 models; M8
	SP311125000013	Washer	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models; M12
10	SP309933000835	Bolt	9, 12, 15, PA20, PAN20, 25, 30, 73, 80 and 83, 103, 105, 123, 135 and 153 models; M8x35
	SP309933001235	Bolt	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models; M12x35
11	SP537861	Cross Piece	9, PA20, PAN20, 73, 80 and 83 models
	SP537730	Cross Piece	12, 15, 25, 30, 103, 105, 123, 135 and 153 models
	SP537824	Cross Piece	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models

Drive - 9, PA20, PAN20, 73, 80 and 83 Models

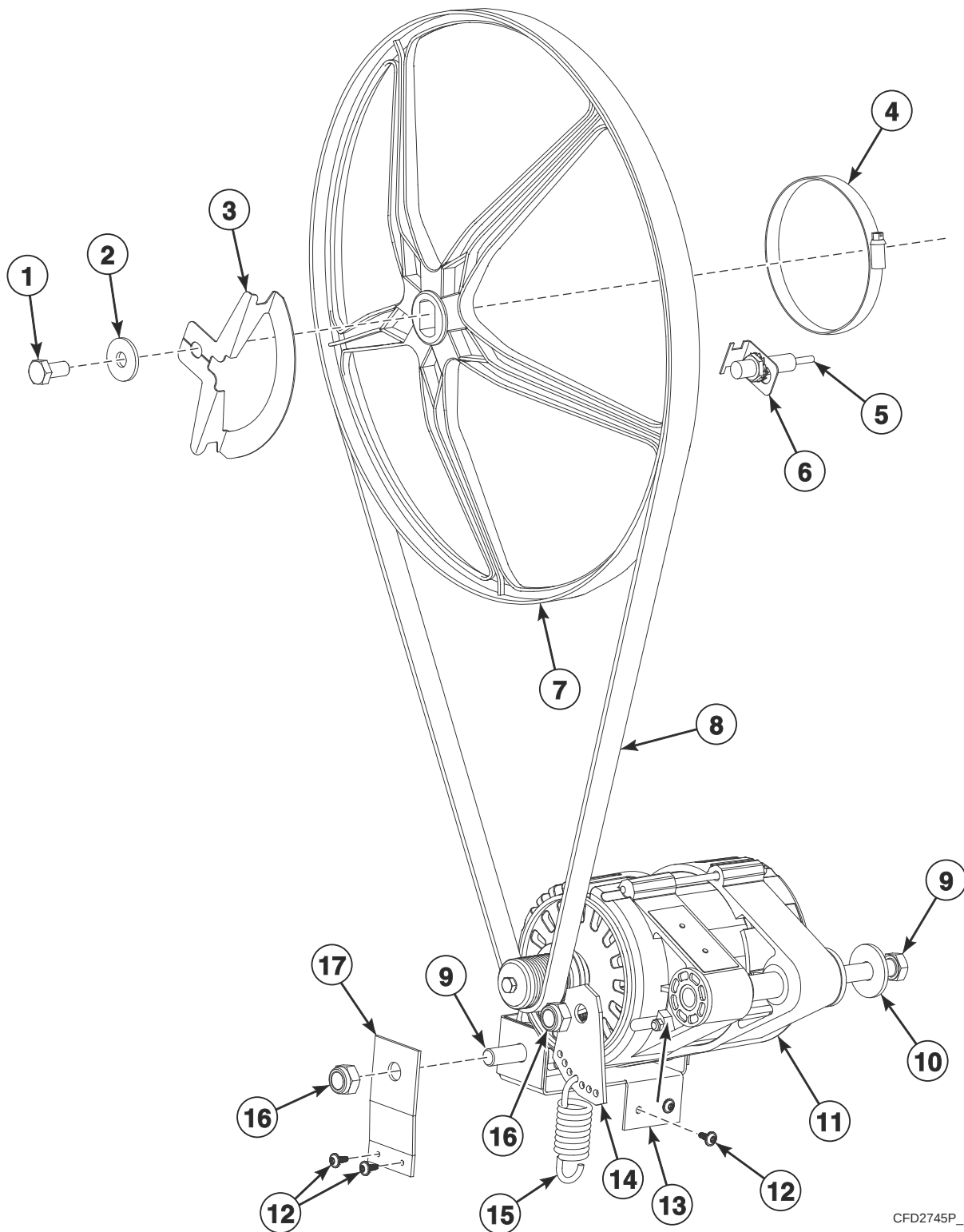


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Drive - 9, PA20, PAN20, 73, 80 and 83 Models

REF	PART NO.	DESCRIPTION	COMMENTS
	SP552499	Motor Cable	
1	SP309933001020	Bolt	M10x20
2	SP311902100010	Washer	10
3	SP555545	Speed Sensor Plate	
4	SP552467	Speed Sensor	
5	SPPRI240000005	Hose Clamp	90-110
6	SP555547	Speed Sensor Holder	
7	SP556166	V-Pulley Drum	
8	SP528925	Belt	
9	SP528431	Motor	
10	SP500088	Motor Sleeve	
11	SP533937	Spring Holder	
12	SP517509	Spring	
13	SP311127000008	Washer	8
14	SP309933003125	Bolt	5/16 inch x 1 1/4 inch

Drive - 12, 15, 25, 30, 103, 105, 123, 135 and 153 Models

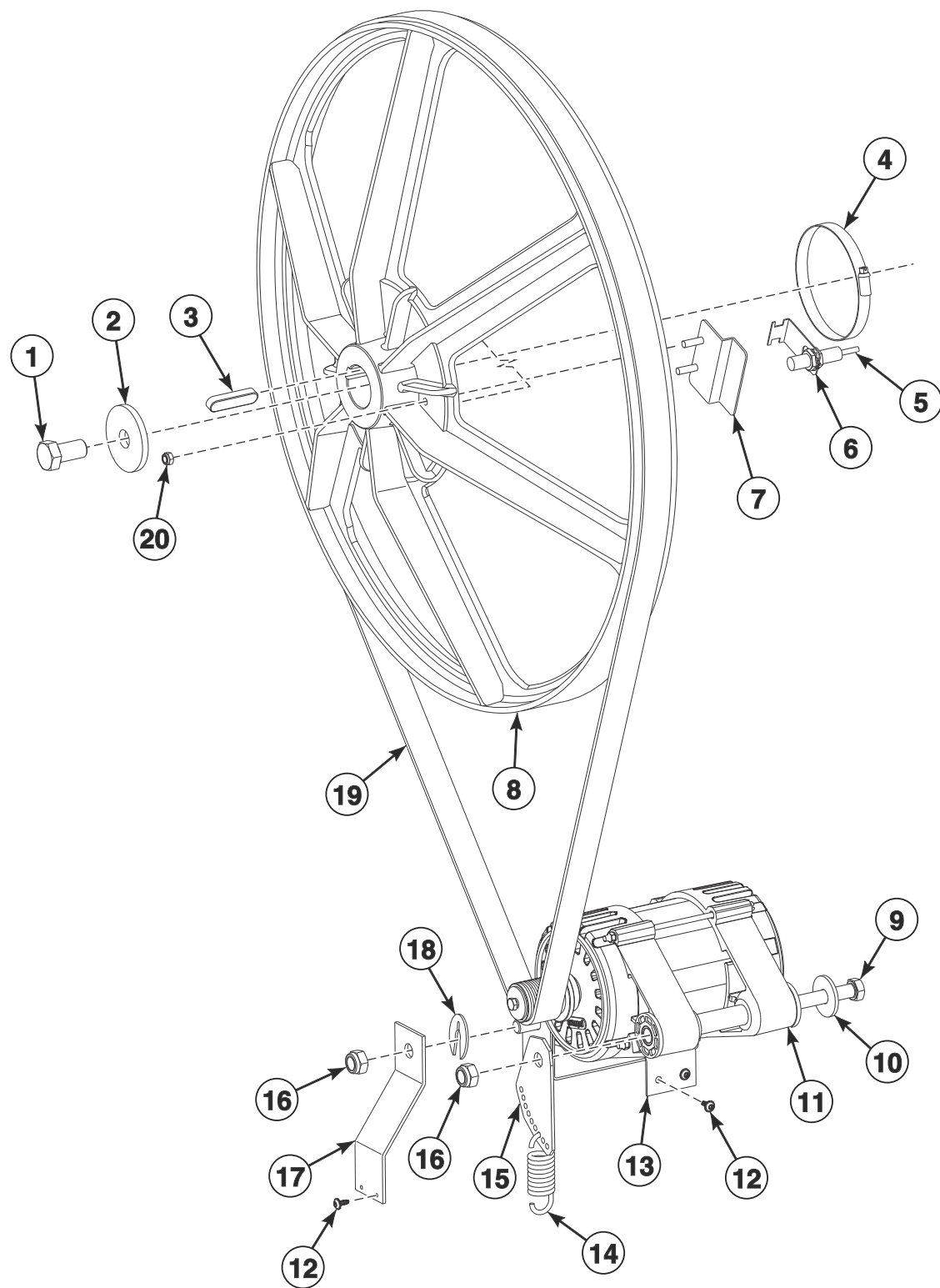


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Drive - 12, 15, 25, 30, 103, 105, 123, 135 and 153 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP309933001020	Bolt	M10x20
2	SP311902100010	Washer	10
3	SP555545	Speed Sensor Plate	
4	SPPRI240000015	Hose Clamp	110-120
5	SP552467	Speed Sensor	
6	SP555547	Speed Sensor Holder	
7	SP556166	V-Pulley Drum	
8	SP533157	Belt	
9	SP533898	Bolt	12, 25, 103, 105 and 123 models; M12x160
	SP533392	Bolt	15, 30, 135 and 153 models; M12x180
10	SP311902100012	Washer	12
11	SP555592	Motor with Pulley	12, 25, 103, 105 and 123 models; 0.55kW; 230V/75 Hertz
	SP555593	Motor with Pulley	15, 30, 135 and 153 models; 0.75kW; 230V/75 Hertz
12	SP529206	Screw	4x11
13	SP533909	Motor Holder	12, 25, 103, 105 and 123 models
	SP533907	Motor Holder	15, 30, 135 and 153 models
14	SP533926	Spring Holder	
15	SP517509	Spring	
16	SP310985000012	Nut	M12
17	SP533928	Holder	12, 25, 103, 105 and 123 models
	SP533929	Holder	15, 30, 135 and 153 models

Drive - LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 Models

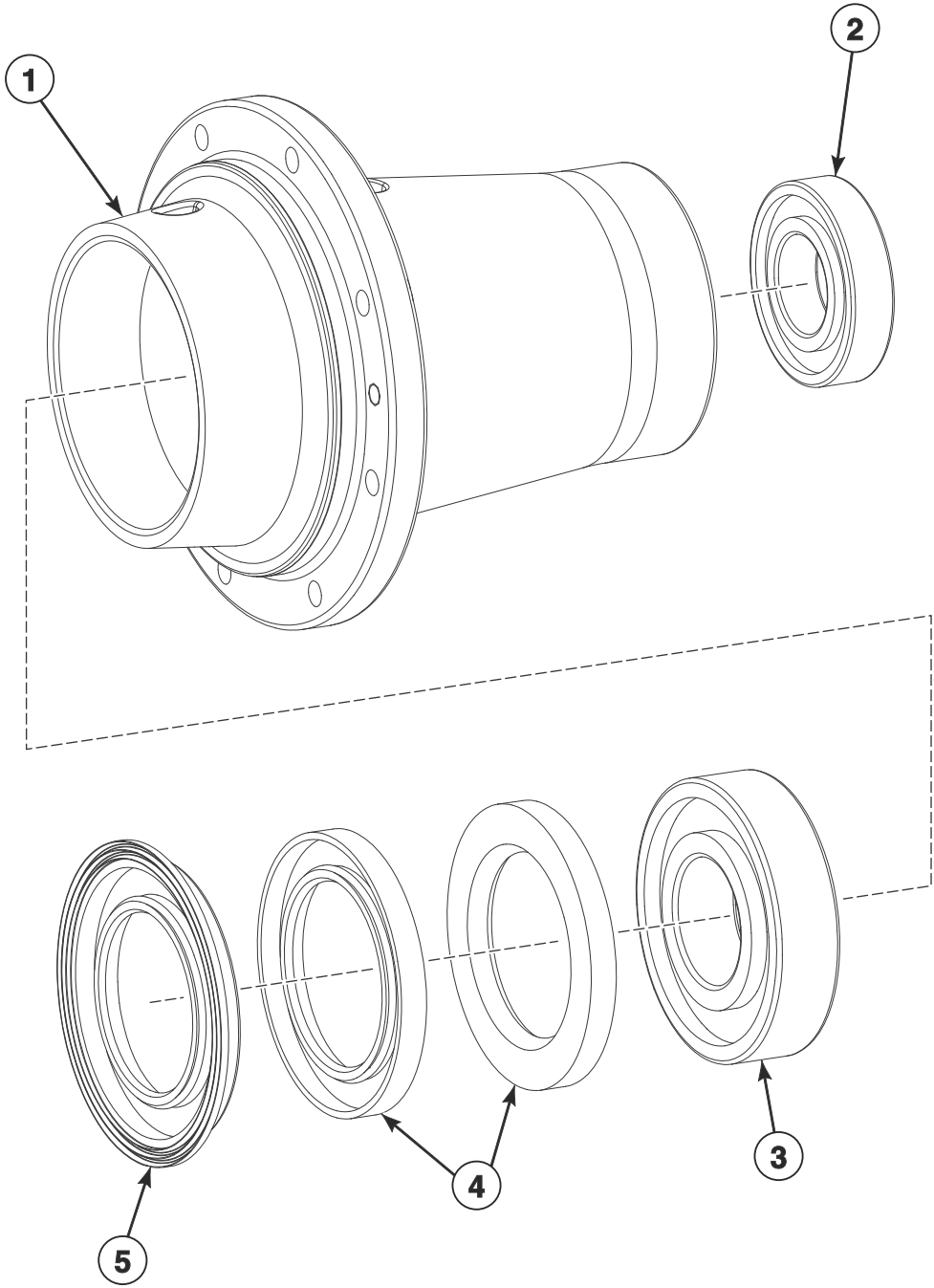


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Drive - LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP309933001630	Bolt	M16x30
2	SP511924	Washer	
3	SP555497	Feather	
4	SPPRI240000015	Hose Clamp	Normal spin; 90-110
	SP529013	Clamp	Medium spin; 140-160
5	SP552467	Speed Sensor	
6	SP555548	Speed Sensor Holder	Normal spin
	SP555547	Speed Sensor Holder	Medium spin
7	SP555542	Speed Sensor Plate	
8	SP550453	V-Pulley Drum	
9	SP533392	Bolt	LW20, 40, 180 and 203 models; Normal spin; M12x180
	SP533393	Bolt	LW20, 40, 55, 180, 203, 240 and 253 models; Medium spin; M12x200
	SP533394	Bolt	27, 55, 70, 240 and 253, 280 and 303 models; Medium spin; M12x220
10	SP311902100012	Washer	12
11	SP555593	Motor with Pulley	LW20, 40, 180 and 203 models; 0.75kW; 230V/75 Hertz
	SP555594	Motor with Pulley	LW20, 40, 180 and 203 models; Normal spin; 0.75kW; 400V/76 Hertz
	SP555595	Motor with Pulley	55, 240 and 253 models; Normal spin; 1.1kW; 230V/75 Hertz
	SP555596	Motor with Pulley	55, 240 and 253 models; Normal spin; 1.1kW; 400V/76 Hertz
	SP555597	Motor with Pulley	27, 70, 280 and 303 models; Normal spin; 1.5kW; 230V/75 Hertz
	SP555598	Motor with Pulley	27, 70, 280 and 303 models; Normal spin; 1.5kW; 400V/76 Hertz
	SP555654	Motor with Pulley	LW20, 40, 180 and 203 models; Medium spin; 1.1kW; 230V/75 Hertz
	SP555655	Motor with Pulley	LW20, 40, 180 and 203 models; Medium spin; 1.1kW; 400V/76 Hertz
	SP555656	Motor with Pulley	27, 55, 70, 240 and 253, 280 and 303 models; Medium spin; 1.5kW; 230V/75 Hertz
	SP555657	Motor with Pulley	27, 55, 70, 240 and 253, 280 and 303 models; Medium spin; 1.5kW; 400V/76 Hertz
12	SP529206	Screw	4x11
13	SP550484	Motor Holder	LW20, 40, 180 and 203 models; Normal spin
	SP555492	Motor Holder	LW20, 40, 55, 180, 203, 240 and 253 models; Normal spin
	SP550493	Motor Holder	27, 55, 70, 240 and 253, 280 and 303 models; Medium spin
14	SP517509	Spring	
15	SP555500	Motor with Pulley	
16	SP310985000012	Nut	M12
17	SP550485	Holder	LW20, 40, 180 and 203 models; Normal spin
	SP533978	Holder	27, 55, 70, 240 and 253, 280 and 303 models; Normal spin
	SP555538	Holder	LW20, 40, 180 and 203 models; Medium spin
	SP555539	Holder	55, 240 and 253 models; Medium spin
	SP555540	Holder	27, 70, 280 and 303 models; Medium spin
18	SP555498	Belt	
19	SP310985000008	Nut	M8

Bearing Housing

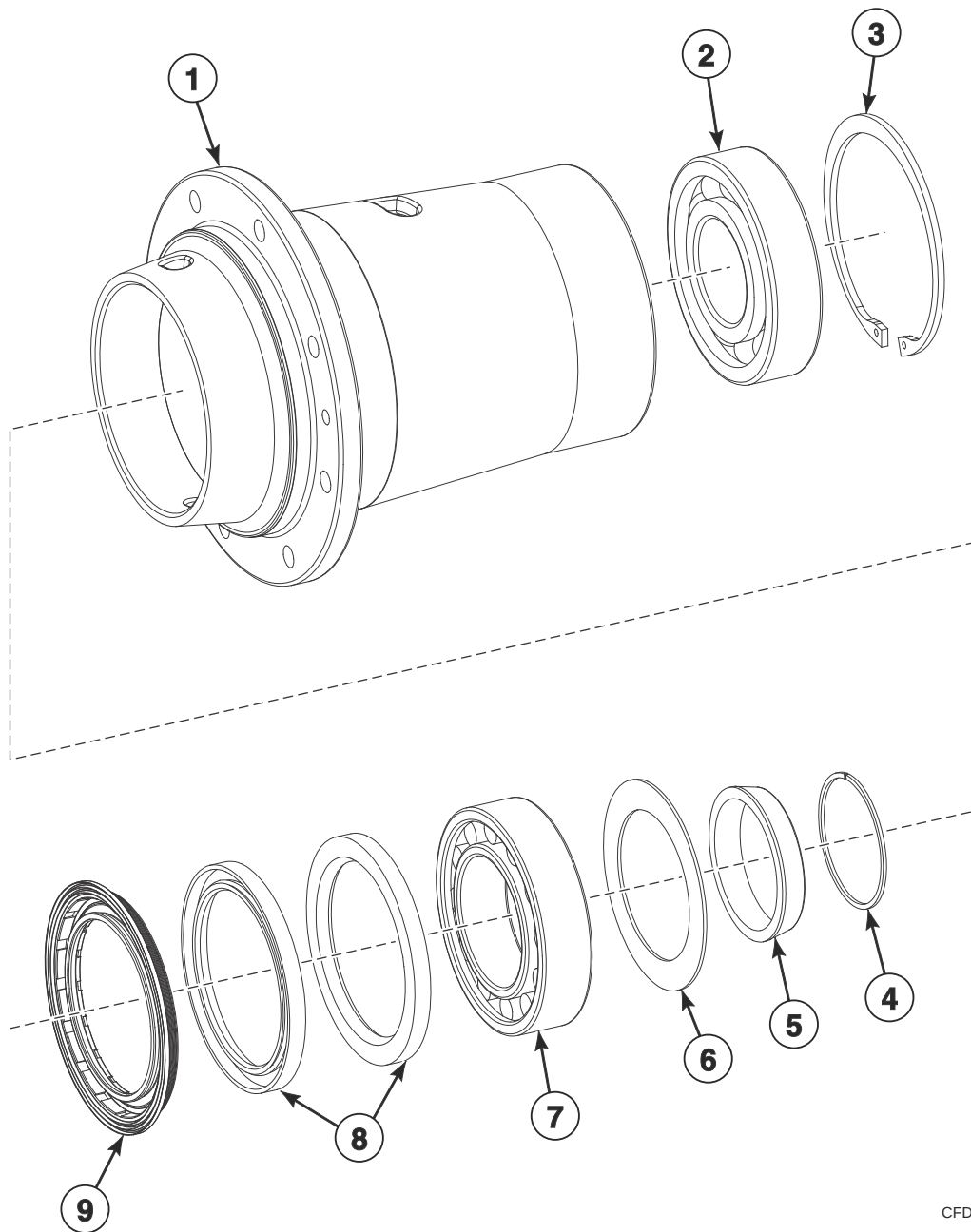


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Bearing Housing

REF	PART NO.	DESCRIPTION	COMMENTS
	SP245704000603	Adhesive	Loctite 603
	SP111313000002	Lubrication Grease	
	SP537973	Bearing Housing	9, PA20, PAN20, 73, 80 and 83 models
	SP537862	Bearing Housing	12, 25, 103, 105 and 123 models
	SP537984	Bearing Housing	15, 30, 135 and 153 models
	SP552941	Bearing Housing	LW20, 40, 180 and 203 models; Normal spin
	SP552946	Bearing Housing	55, 240 and 253 models; Normal spin
	SP552949	Bearing Housing	27, 70, 280 and 303 models; Normal spin
	SP552903	Bearing Housing	LW20, 40, 180 and 203 models; Medium spin
	SP537814	Bearing Housing	55, 240 and 253 models; Medium spin
	SP538787	Bearing Replacement Tool Kit	
1	SP537974	Bearing Housing	9, PA20, PAN20, 73, 80 and 83 models
	SP537860	Bearing Housing	12, 25, 103, 105 and 123 models
	SP537985	Bearing Housing	15, 30, 135 and 153 models
	SP552922	Bearing Housing	LW20, 40, 180 and 203 models; Normal spin
	SP552923	Bearing Housing	55, 240 and 253 models; Normal spin
	SP552924	Bearing Housing	27, 70, 280 and 303 models; Normal spin
	SP552904	Bearing Housing	LW20, 40, 180 and 203 models; Medium spin
	SP537815	Bearing Housing	55, 240 and 253 models; Medium spin
2	SPPRI608000002	Bearing	9, 12, PA20, PAN20, 25, 73, 80, 83 103, 105 and 123 models; 6207
	SPPRI608001048	Bearing	15, 30, 135 and 153 models; 6307
	SP552974	Bearing	LW20, 40, 180 and 203 models; 6208
	SP532949	Bearing	27, 55, 70, 240 and 253, 280 and 303 models; 6308
	SPPRI608002048	Bearing	LW20, 40, 55, 180, 203, 240 and 253 models; Medium spin; 6310
3	SPPRI608000067	Bearing	9, PA20, PAN20, 73, 80 and 83 models; 6209
	SPPRI608000048	Bearing	All models except 9, PA20, PAN20, 73, 80 and 83 models; 6309
	SPPRI608000080	Bearing	LW20, 40, 55, 180, 203, 240 and 253 models; Medium spin; 6312
4	SP525813	Sealing Ring	Normal spin; 65x100x10
	SP506475	Sealing Ring	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models; Medium spin; 100x130x10
5	SP537848	Sealing Ring	Normal spin; 65x100/144x9/12
	SP537879	Sealing Ring	LW20, 27, 40, 55, 70, 180, 203, 240, 253, 280 and 303 models; Medium spin; 100x130/144x9/12

Bearing Housing - 27, 70, 280 and 303 Medium Speed Models



CFD2748P_D1645

Bearing Housing - 27, 70, 280 and 303 Medium Speed Models

REF	PART NO.	DESCRIPTION	COMMENTS
	SP245704000603	Adhesive	Loctite 603
	SP111313000002	Lubrication Grease	
	SP552984	Bearing Housing	
	SP538787	Bearing Replacement Tool Kit	
1	SP552985	Bearing Housing	
2	SPPRI608002048	Bearing	6310
3	SP307732031110	Retaining Ring	
4	SPPRI242000014	Retaining Ring	
5	SP556115	Mounting Cone	
6	SP552973	Grease Holder	
7	SPPRI608000079	Bearing	NU 2215 EC
8	SP506475	Sealing Ring	100x130x10
9	SP537879	Sealing Ring	100x130/144x9/12

Wet Cleaning

PART NO.	DESCRIPTION	COMMENTS
SP562739	Soap Pump	Set of 3 with suction device
SP562740	Soap Pump	Set of 4 with suction device
SP562741	Soap Pump	Set of 5 with suction device
SP562742	Soap Pump	Set of 6 with suction device
SP562743	Soap Pump	Set of 3
SP562734	Soap Pump	Set of 4
SP562745	Soap Pump	Set of 5
SP562747	Soap Pump	Set of 6
SP562744	Suction Rods and Tubes	Use with set of 3 soap pumps
SP562735	Suction Rods and Tubes	Use with set of 4 soap pumps
SP562746	Suction Rods and Tubes	Use with set of 5 soap pumps
SP562748	Suction Rods and Tubes	Use with set of 6 soap pumps
SP562736	Water Heater	11kW; 50/60 Hertz; 1x240V
SP562749	Water Heater	6kW; 50/60 Hertz; 1x208V
SP562737	Water Softener	AMVE305
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